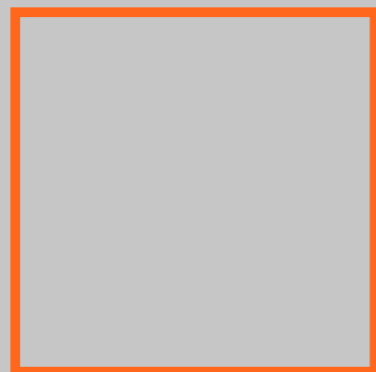


I S
P I
R A

STEP INTO STYLE

2022 CATALOGUE - 9 MM



4

Our brand

6

Polished surfaces

8 Cold polished surfaces

26 Warm polished surfaces

42

Tech Matt surfaces

44 Marble Designs

50

Matt surfaces

52 Concrete

62 Stone

74 Wood

84 Fusion

88

Technical info

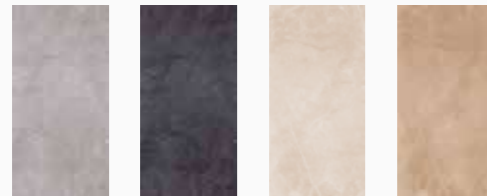
What's New

08 Polished Surfaces

11 Venatino



16 & 32 Bullberry



17 Special Colors



18 & 33 Tobacco



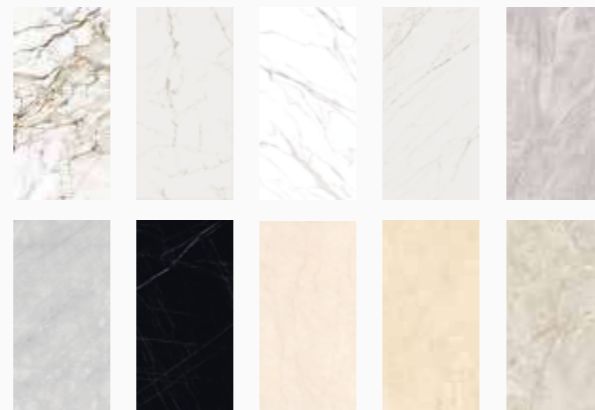
18 Antigua



42

Tech Matt

Tech Matt is a high performance surface, first introduced in ISPIRA marble designs. This surface is highly ambitious in terms of size and aspirations, without sacrificing the quality and durability of the material, which guarantees beauty and impeccable performance over a period of time.



50 Matt Surfaces

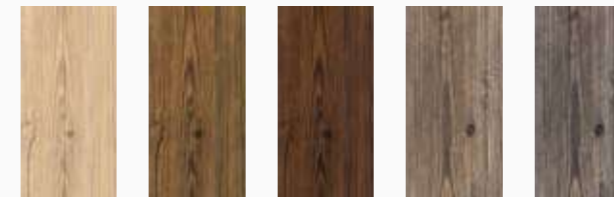
58 Cast Concrete



70 Limestone



80 Cherry Wood



84

Fusion

A beautiful amalgamation of Cast Concrete & Cherry Wood Collection for architectural solutions.





Ispira is a brand of Nexion International, a multinational ceramic company that is the result of a partnership between two large family groups that have always been leaders in their reference markets: Ceramiche Speranza, the best in its class Italian firm founded in 1961, that has setup the state of the art manufacturing facilities in India together with the Aghara family, one of the leading players in ceramics and sanitary ware in India since 1977.

Ispira was born to propose an innovative and original synthesis between aesthetic sensibility and technical functionality of ceramic surfaces, bringing its customers closer to a new idea of style that enhances the ambitions of their projects.

Step into style

A new idea of style to raise the aesthetic dimension of design solutions.

our brand

- Porcelain stoneware (International standard)
- Vitrified stoneware (Indian standard)
- 9 mm thickness
- Rectified

Reflect your vibrant lifestyle

Innovative proposals that capture and return light with evocative optical effects.

1
47
4

Design

Marble look, for architectural solutions characterized by an attractive reflective style.

Inspirations

24 cold looks and 23 warm looks inspired by marbles of fascinating beauty.

Sizes

To ensure all the potential of design versatility.

Polished surfaces

Wall: Grey Venezuela Polished 120x120 cm
Floor: Black Marquina Polished 60x120 cm



Cold polished surfaces

Dolce Vita Polished 60x120 cm

Arabescato

Marble | Polished | Cold

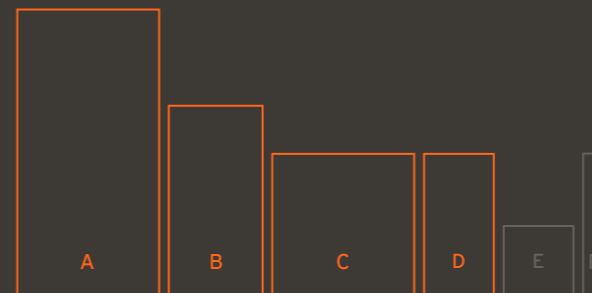
Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	8

ALSO AVAILABLE IN TECH MATT SURFACE



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Dolce Vita

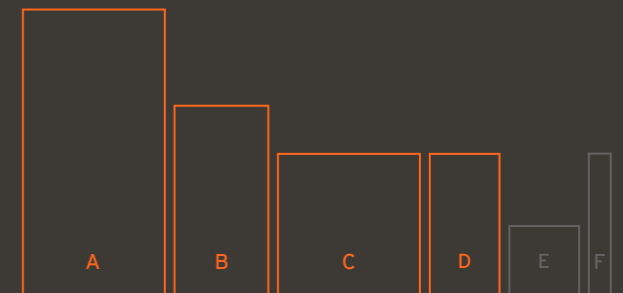
Marble | Polished | Cold

Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	8



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Carrara

Marble | Polished | Cold

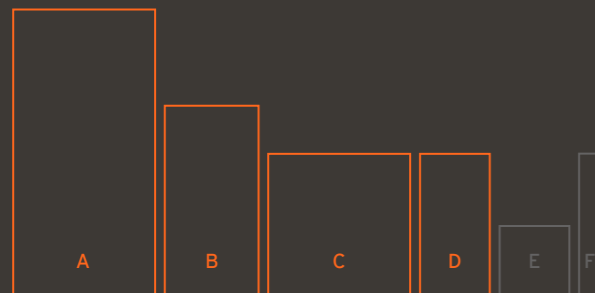
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

ALSO AVAILABLE IN TECH MATT SURFACE



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Statuario

Marble | Polished | Cold

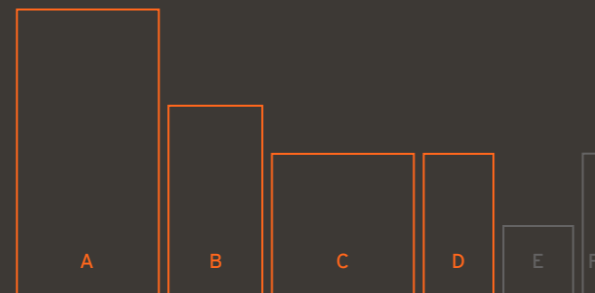
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

ALSO AVAILABLE IN TECH MATT SURFACE



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Lilac White

Marble | Polished | Cold

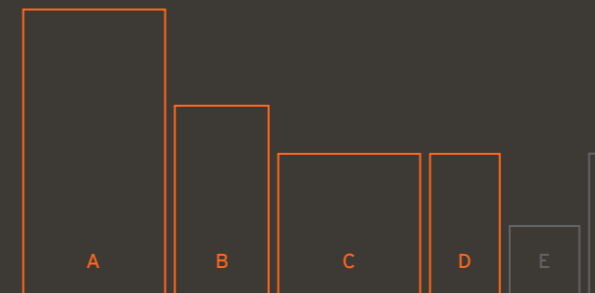
Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	7

ALSO AVAILABLE IN TECH MATT SURFACE



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Venatino

Marble | Polished | Cold

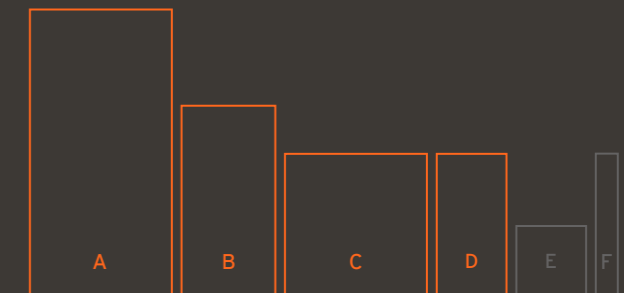
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Sofia Grey

Marble | Polished | Cold

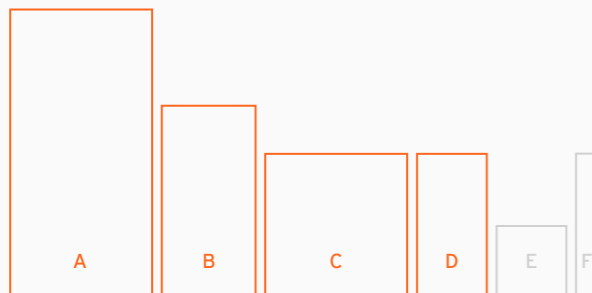
Available sizes:	no. of faces
A 120 x 240 cm	4
B 80 x 160 cm	8
C 120 x 120 cm	8
D 60 x 120 cm	16

ALSO AVAILABLE IN TECH MATT SURFACE



GRAPHICS-MIX

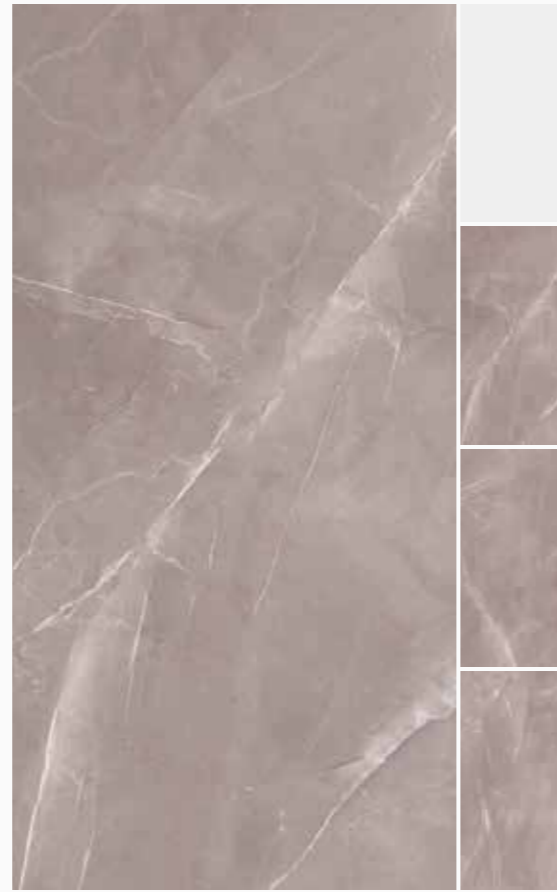
tile graphics preview have size 120x240 cm



Valencia Gris

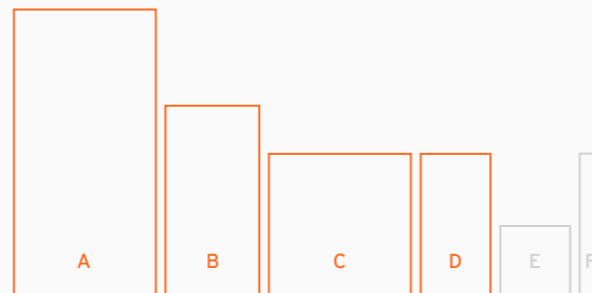
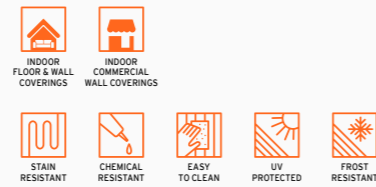
Marble | Polished | Cold

Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Carnico Grey

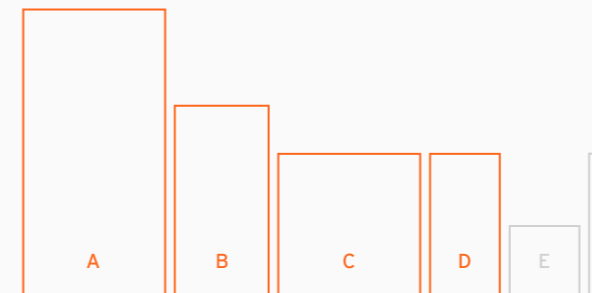
Marble | Polished | Cold

Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Grey Venezuela

Marble | Polished | Cold

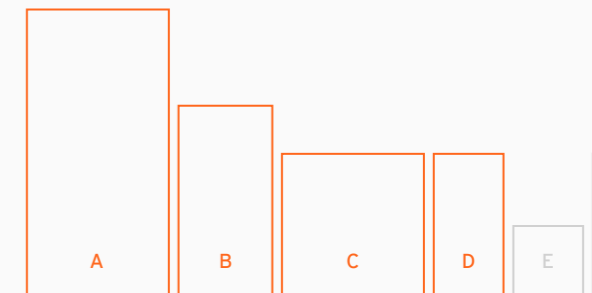
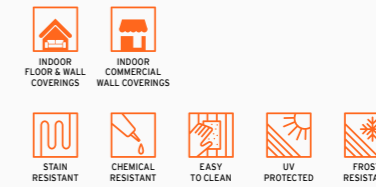
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	7
C 120 x 120 cm	6
D 60 x 120 cm	11

ALSO AVAILABLE IN TECH MATT SURFACE



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Grigio Serena

Marble | Polished | Cold

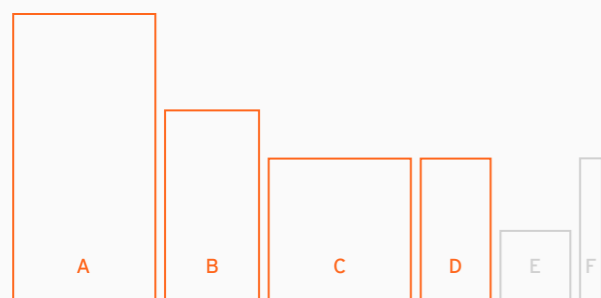
Available sizes: no. of faces

A	120 x 240 cm	4
B	80 x 160 cm	7
C	120 x 120 cm	8
D	60 x 120 cm	15



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



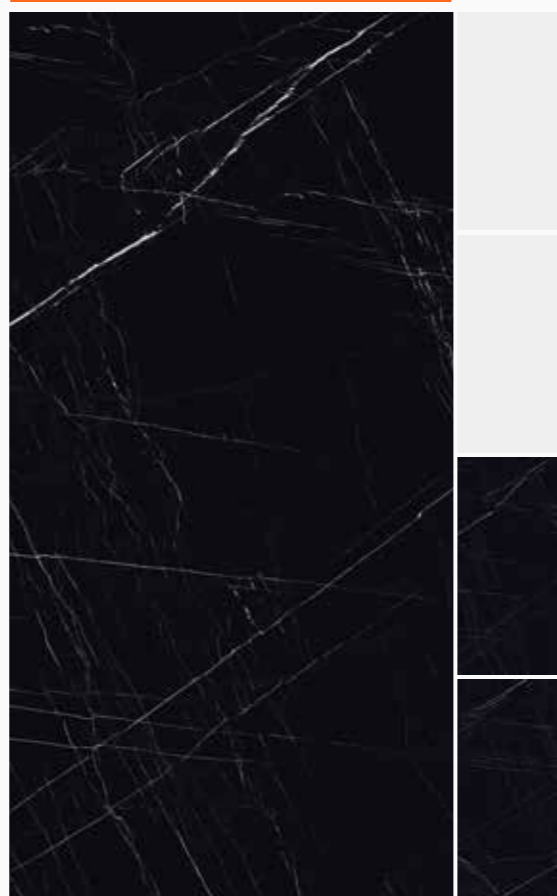
Black Marquina

Marble | Polished | Cold

Available sizes: no. of faces

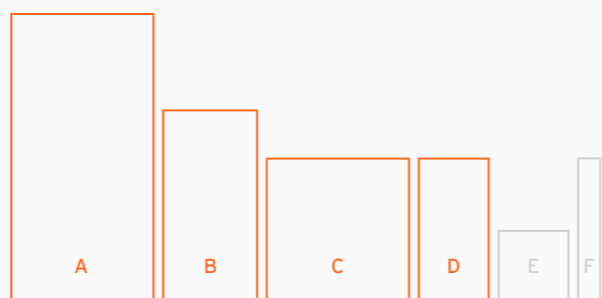
A	120 x 240 cm	2
B	80 x 160 cm	4
C	120 x 120 cm	4
D	60 x 120 cm	8

ALSO AVAILABLE IN TECH MATT SURFACE



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Bullberry Grey

Marble | Polished | Cold

Available sizes: no. of faces

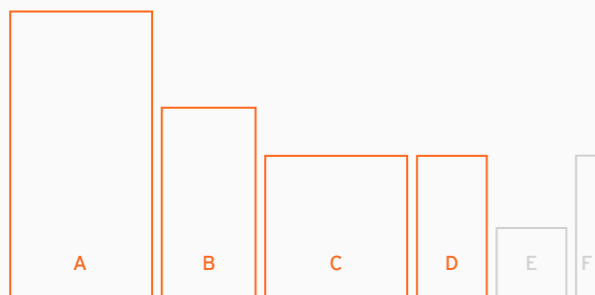
A	120 x 240 cm	3
B	80 x 160 cm	6
C	120 x 120 cm	6
D	60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Bullberry Nero

Marble | Polished | Cold

Available sizes: no. of faces

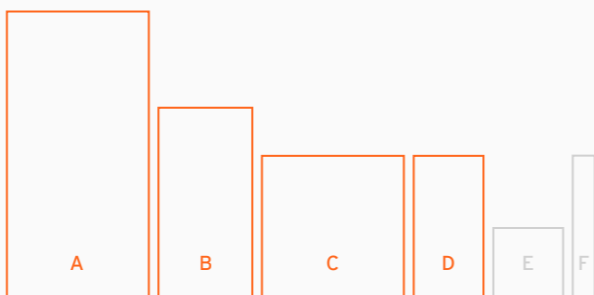
A	120 x 240 cm	3
B	80 x 160 cm	6
C	120 x 120 cm	6
D	60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



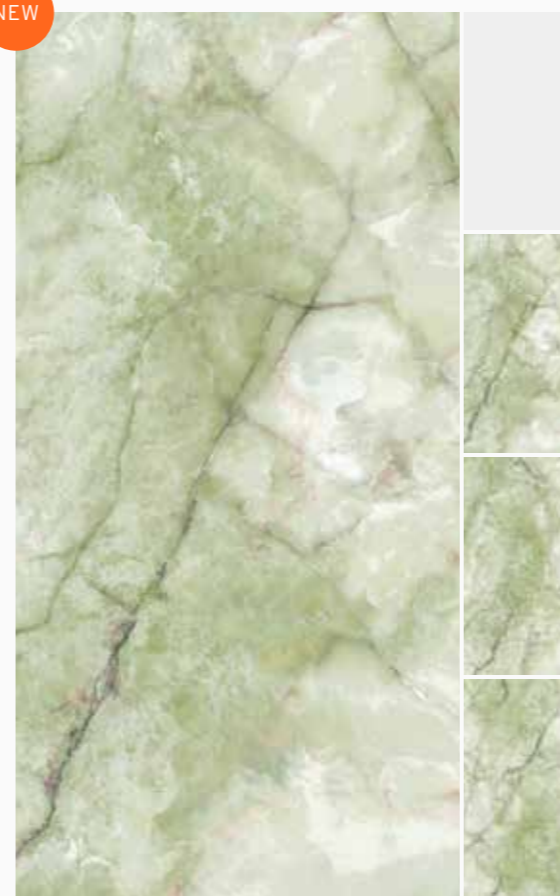
Green Onyx

Marble | Polished | Cold

Available sizes: no. of faces

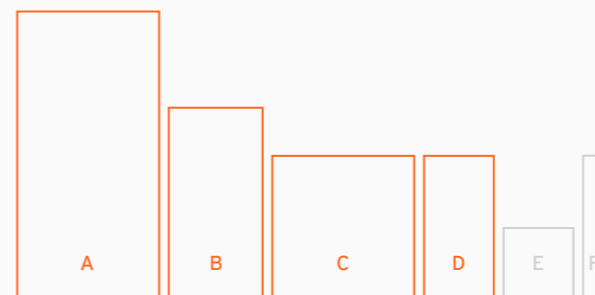
A	120 x 240 cm	3
B	80 x 160 cm	6
C	120 x 120 cm	6
D	60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



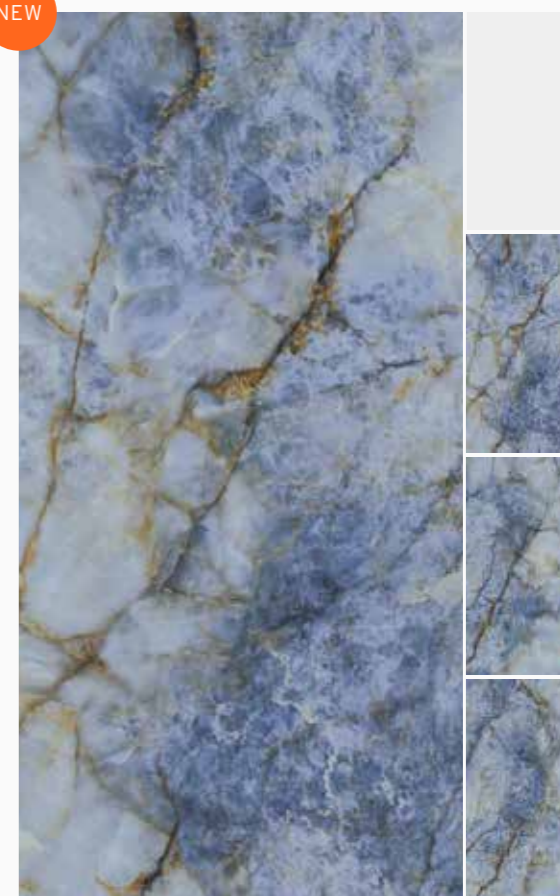
Riviera Blue

Marble | Polished | Cold

Available sizes: no. of faces

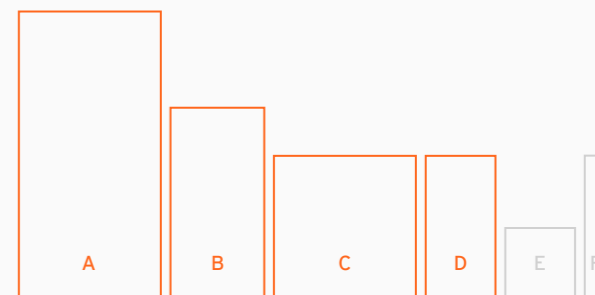
A	120 x 240 cm	3
B	80 x 160 cm	6
C	120 x 120 cm	6
D	60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Tobacco Steel

Marble | Polished | Cold

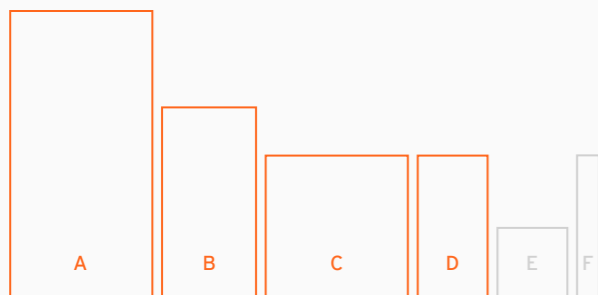
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm

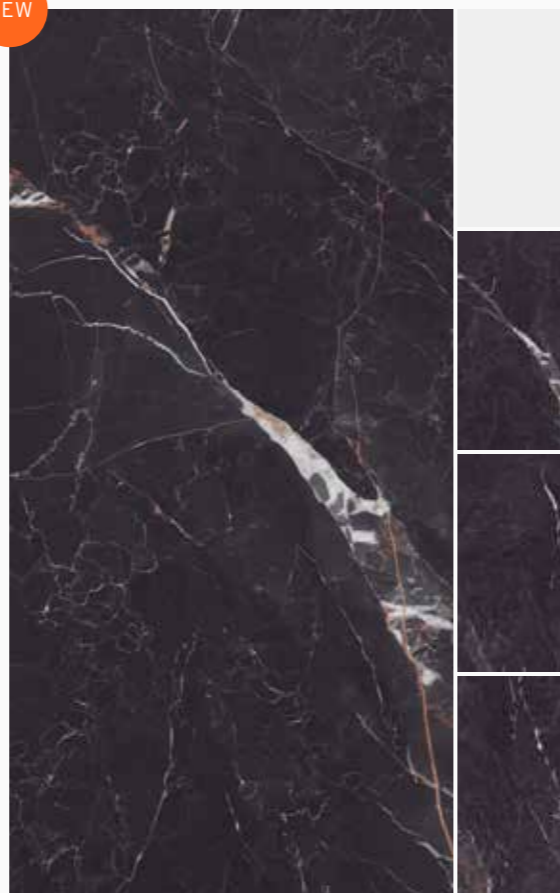


Antigua

Marble | Polished | Cold

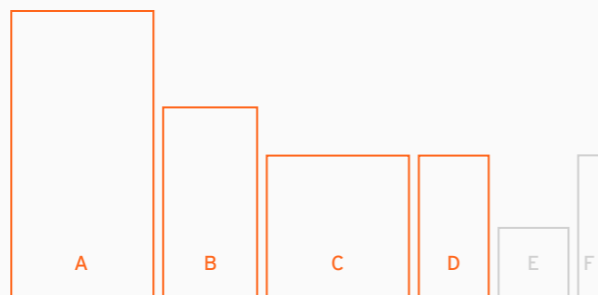
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Elegant Gris

Marble | Polished | Cold

Available sizes: no. of faces

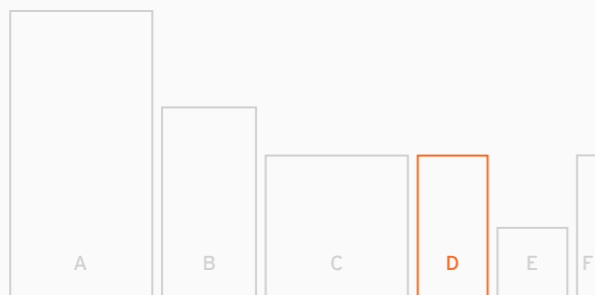
D 60 x 120 cm 6

AVAILABLE ONLY IN 60x120 cm



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Elegant Nero

Marble | Polished | Cold

Available sizes: no. of faces

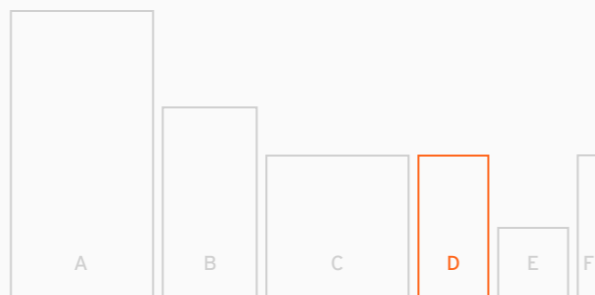
D 60 x 120 cm 6

AVAILABLE ONLY IN 60x120 cm



GRAPHICS-MIX

tile graphics preview have size 60x120 cm





Bianco

Marble | Polished | Cold

Available sizes: no. of faces

D 60 x 120 cm 1

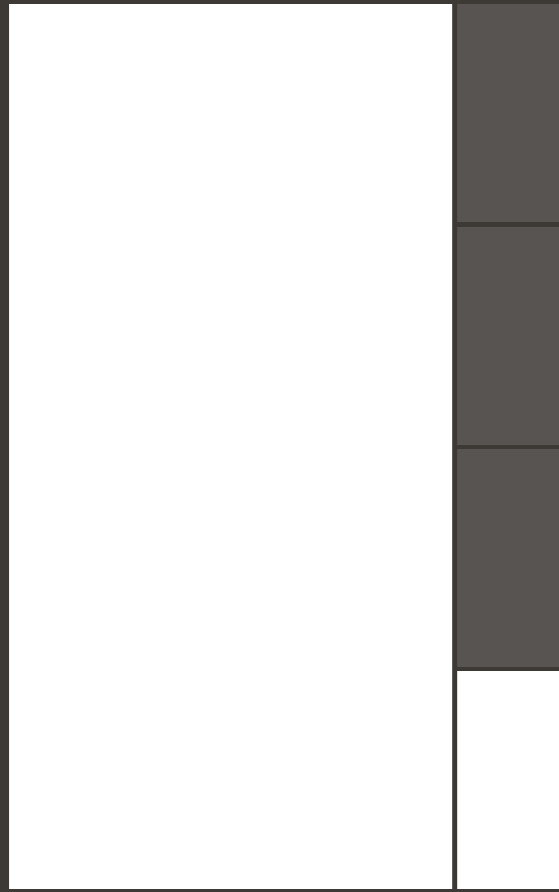
Earth Grey Light

Marble | Polished | Cold

Available sizes: no. of faces

D 60 x 120 cm 6

AVAILABLE ONLY IN 60x120 cm



GRAPHICS-MIX

AVAILABLE ONLY IN 60x120 cm



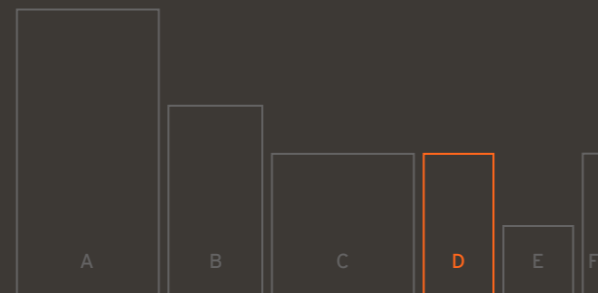
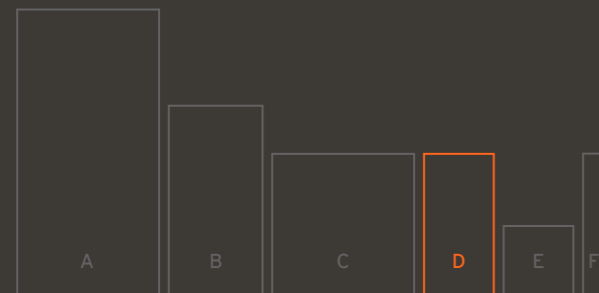
GRAPHICS-MIX

tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT

tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT



Earth Grey Dark

Marble | Polished | Cold

Available sizes: no. of faces

D 60 x 120 cm 6

Golden Portoro

Marble | Polished | Cold

Available sizes: no. of faces

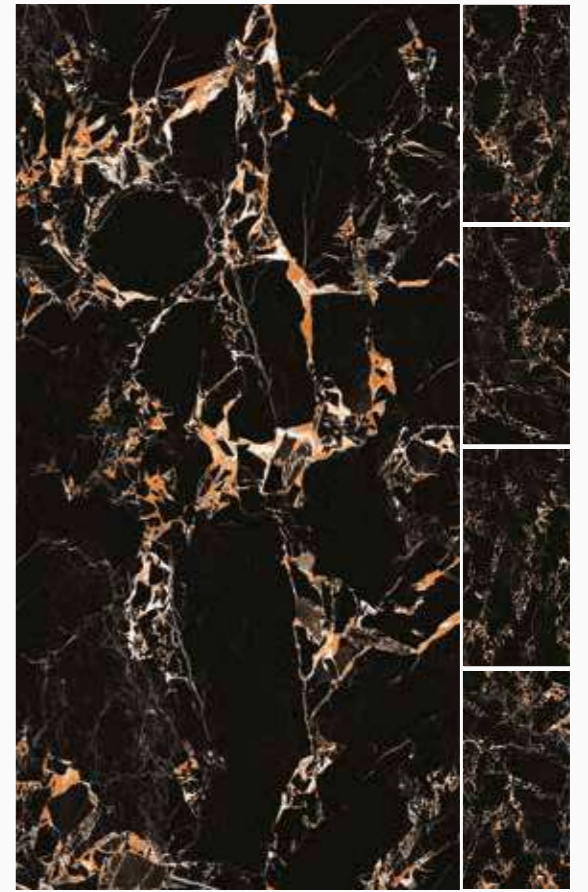
D 60 x 120 cm 6

AVAILABLE ONLY IN 60x120 cm



GRAPHICS-MIX

AVAILABLE ONLY IN 60x120 cm



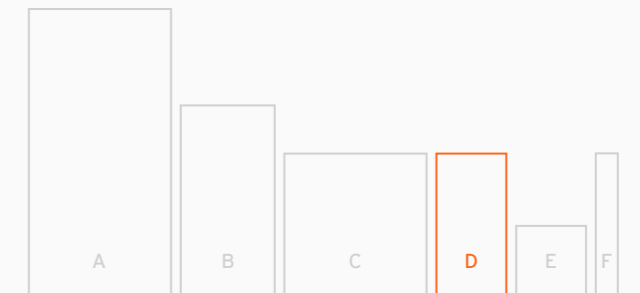
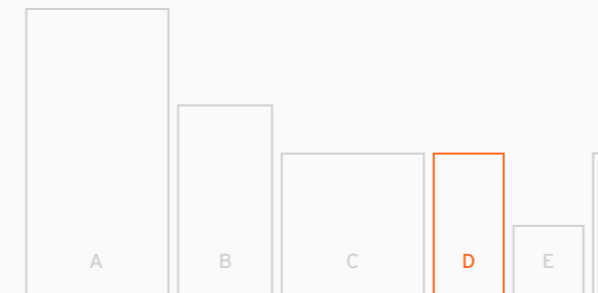
GRAPHICS-MIX

tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT

tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT





Marble Decor Cold

Marble | Polished | Cold

Available sizes: no. of faces

D 60 x 120 cm 1

AVAILABLE ONLY IN 60x120 cm



tile graphics preview have size 60x120 cm



INDOOR FLOOR & WALL COVERINGS



INDOOR COMMERCIAL WALL COVERINGS



STAIN RESISTANT



CHEMICAL RESISTANT



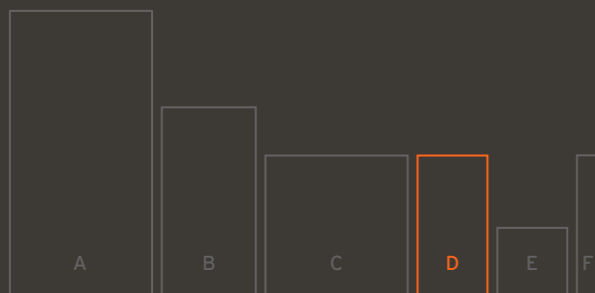
EASY TO CLEAN



UV PROTECTED



FROST RESISTANT



Wall: Sofia Grey Polished 60x120 cm
Marble Decor Cold 60x120 cm
Floor: Sofia Grey Polished 120x120 cm



Warm polished surfaces

Beige Royal Polished 120x120 cm

Regal Beige

Marble | Polished | Warm

Available sizes: no. of faces

A	120 x 240 cm	4
B	80 x 160 cm	8
C	120 x 120 cm	8
D	60 x 120 cm	16

Beige Royal

Marble | Polished | Warm

Available sizes: no. of faces

A	120 x 240 cm	4
B	80 x 160 cm	8
C	120 x 120 cm	8
D	60 x 120 cm	16

ALSO AVAILABLE IN TECH MATT SURFACE



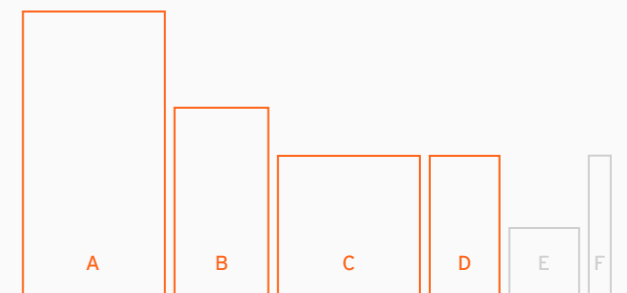
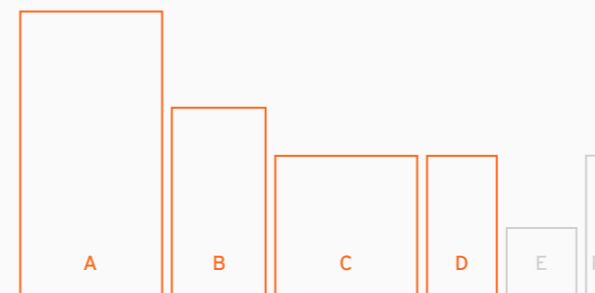
GRAPHICS-MIX



GRAPHICS-MIX

tile graphics preview have size 120x240 cm

tile graphics preview have size 120x240 cm





Arizona Beige

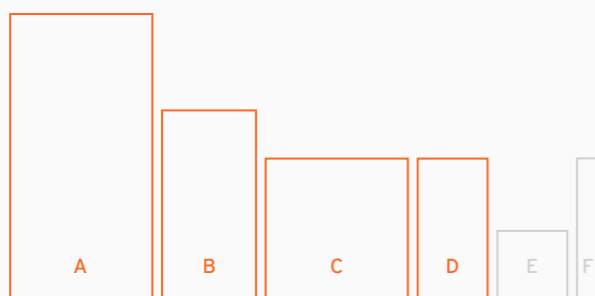
Marble | Polished | Warm

Available sizes:	no. of faces
A 120 x 240 cm	4
B 80 x 160 cm	8
C 120 x 120 cm	8
D 60 x 120 cm	12



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Dyna

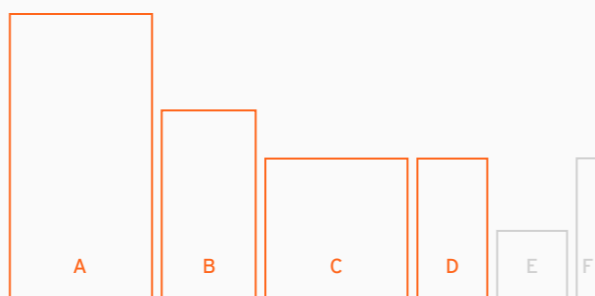
Marble | Polished | Warm

Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	3
C 120 x 120 cm	4
D 60 x 120 cm	7



GRAPHICS-MIX

tile graphics preview have size 120x240 cm

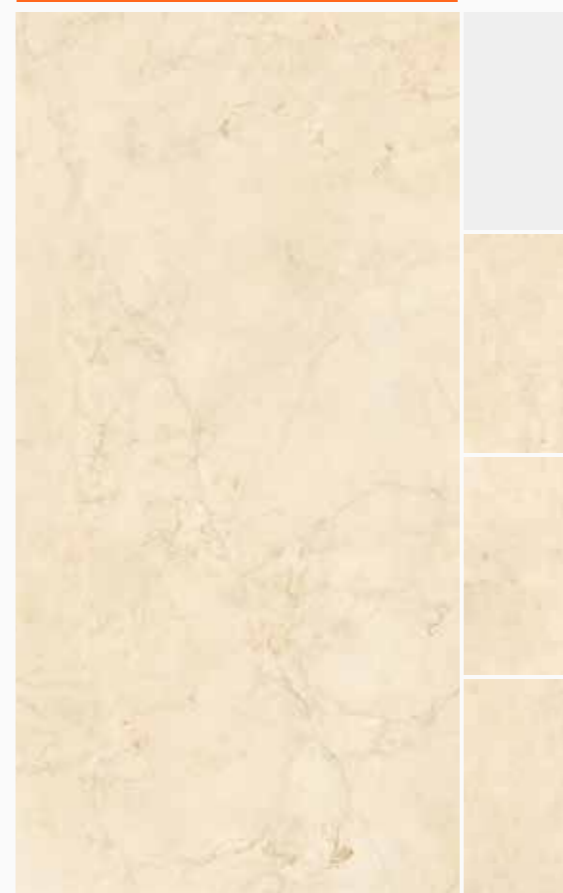


Crema Marfil

Marble | Polished | Warm

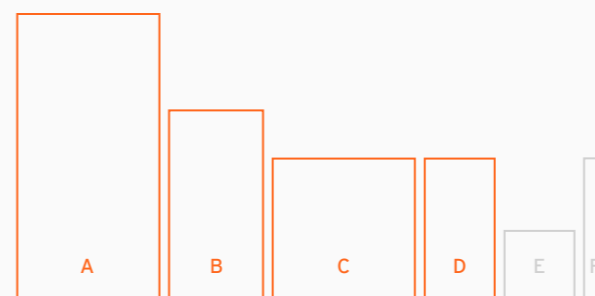
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

ALSO AVAILABLE IN TECH MATT SURFACE



GRAPHICS-MIX

tile graphics preview have size 120x240 cm

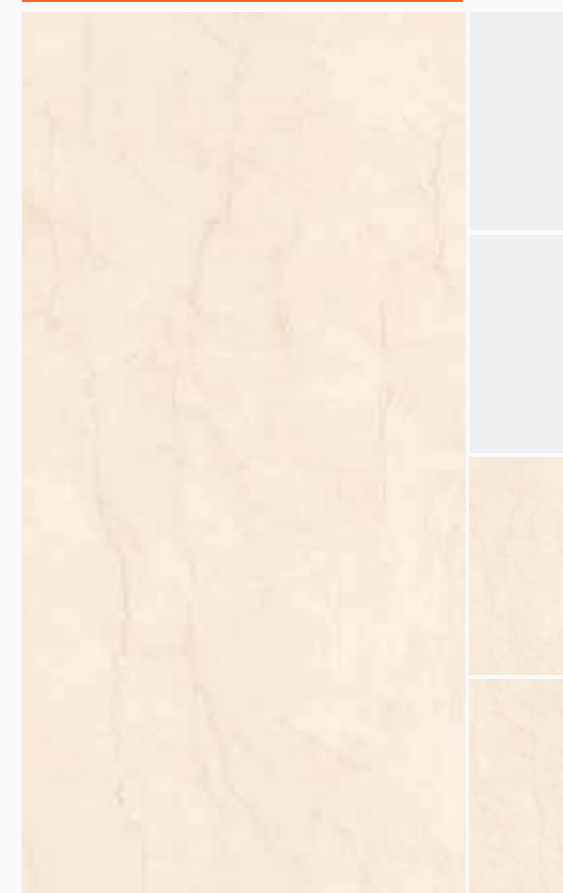


Botticino

Marble | Polished | Warm

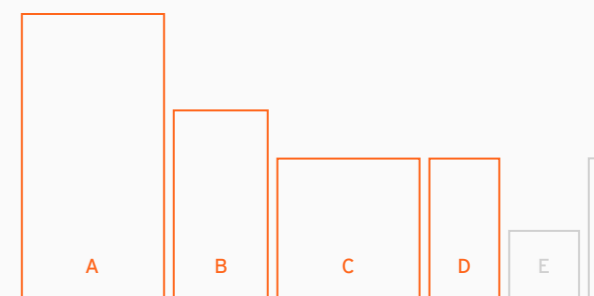
Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	8

ALSO AVAILABLE IN TECH MATT SURFACE



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Valencia Crema

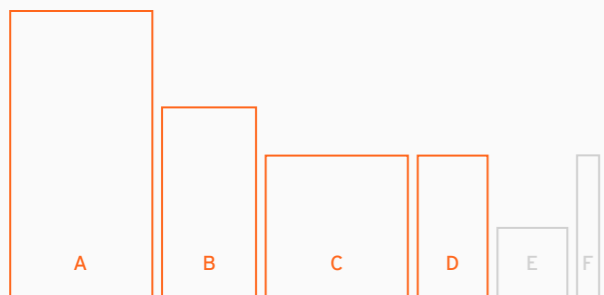
Marble | Polished | Warm

Available sizes: no. of faces

A	120 x 240 cm	3
B	80 x 160 cm	6
C	120 x 120 cm	6
D	60 x 120 cm	12



tile graphics preview have size 120x240 cm



Valencia Bronze

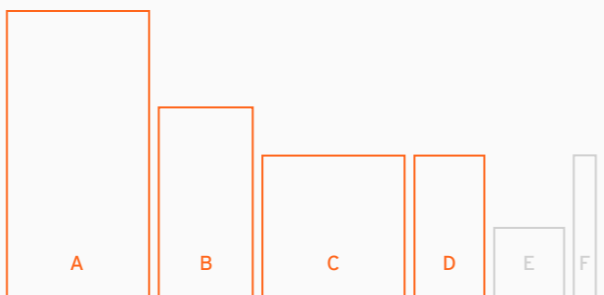
Marble | Polished | Warm

Available sizes: no. of faces

A	120 x 240 cm	3
B	80 x 160 cm	6
C	120 x 120 cm	6
D	60 x 120 cm	12



tile graphics preview have size 120x240 cm



Atlantica Beige

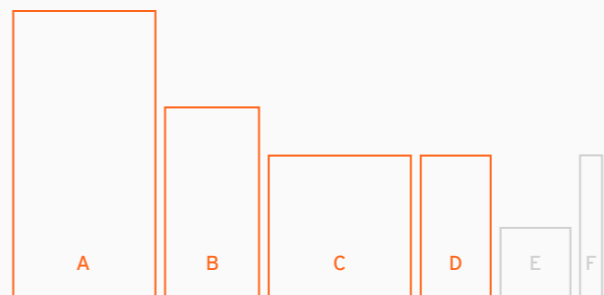
Marble | Polished | Warm

Available sizes: no. of faces

A	120 x 240 cm	4
B	80 x 160 cm	8
C	120 x 120 cm	8
D	60 x 120 cm	16



tile graphics preview have size 120x240 cm



Atlantica Brown

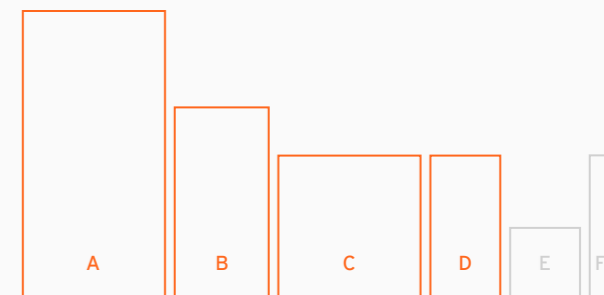
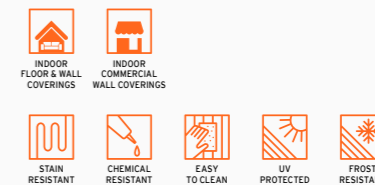
Marble | Polished | Warm

Available sizes: no. of faces

A	120 x 240 cm	4
B	80 x 160 cm	8
C	120 x 120 cm	8
D	60 x 120 cm	16



tile graphics preview have size 120x240 cm





Bullberry Crema

Marble | Polished | Warm

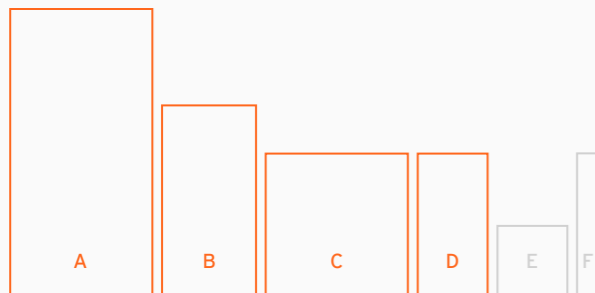
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Bullberry Oro

Marble | Polished | Warm

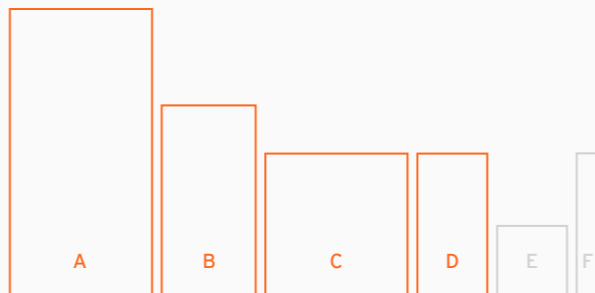
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Tobacco Ivory

Marble | Polished | Warm

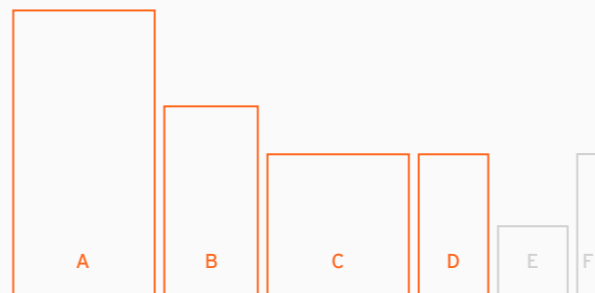
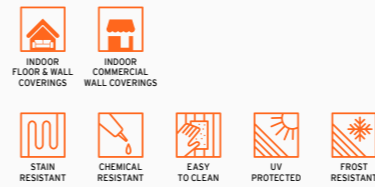
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Tobacco Brown

Marble | Polished | Warm

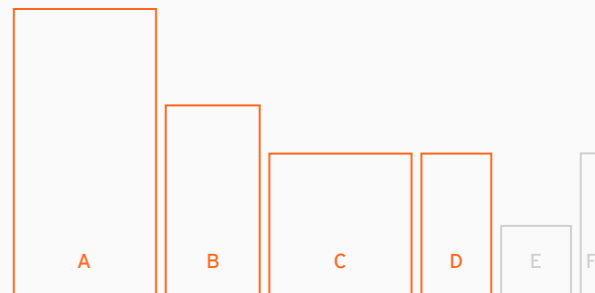
Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Honey Onyx

Marble | Polished | Warm

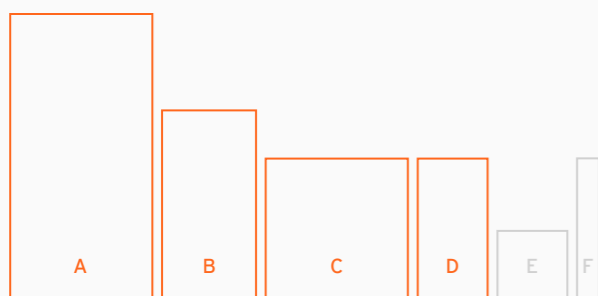
Available sizes: no. of faces

A	120 x 240 cm	2
B	80 x 160 cm	4
C	120 x 120 cm	4
D	60 x 120 cm	8



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Bulgarian Crema

Marble | Polished | Warm
Available sizes: no. of faces
D 60 x 120 cm 6

Bulgarian Beige

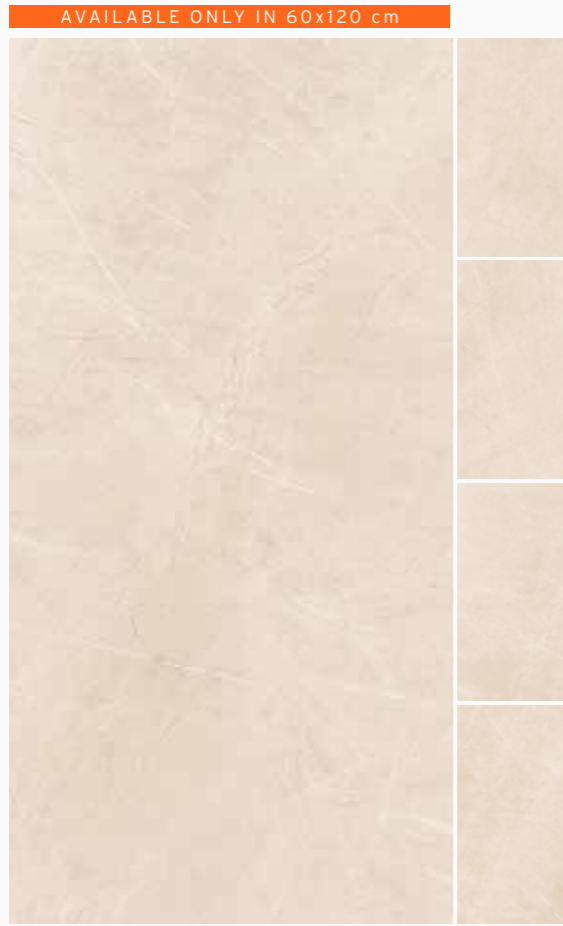
Marble | Polished | Warm
Available sizes: no. of faces
D 60 x 120 cm 6

Fiorito Beige

Marble | Polished | Warm
Available sizes: no. of faces
D 60 x 120 cm 8

Smoky Brown

Marble | Polished | Warm
Available sizes: no. of faces
D 60 x 120 cm 8

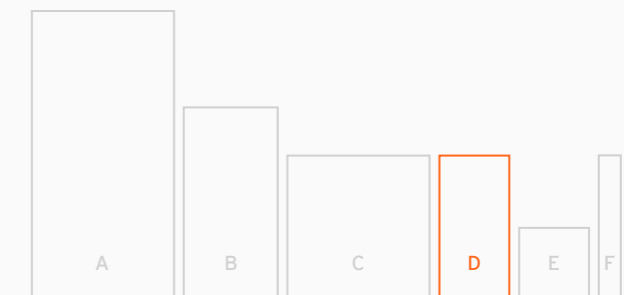
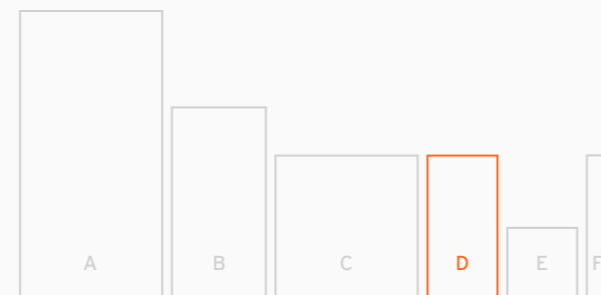
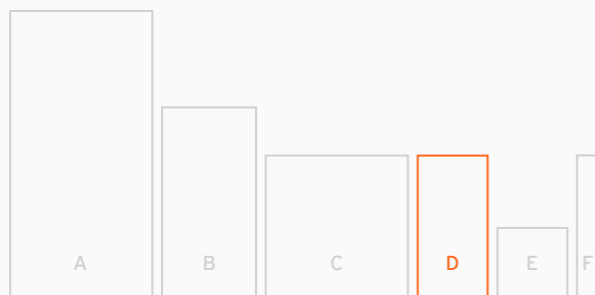
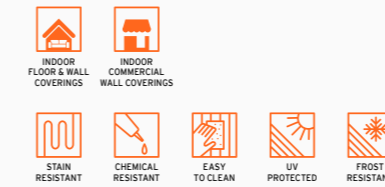


tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm





Earth Beige

Marble | Polished | Warm
Available sizes: no. of faces
D 60 x 120 cm 6

Earth Brown

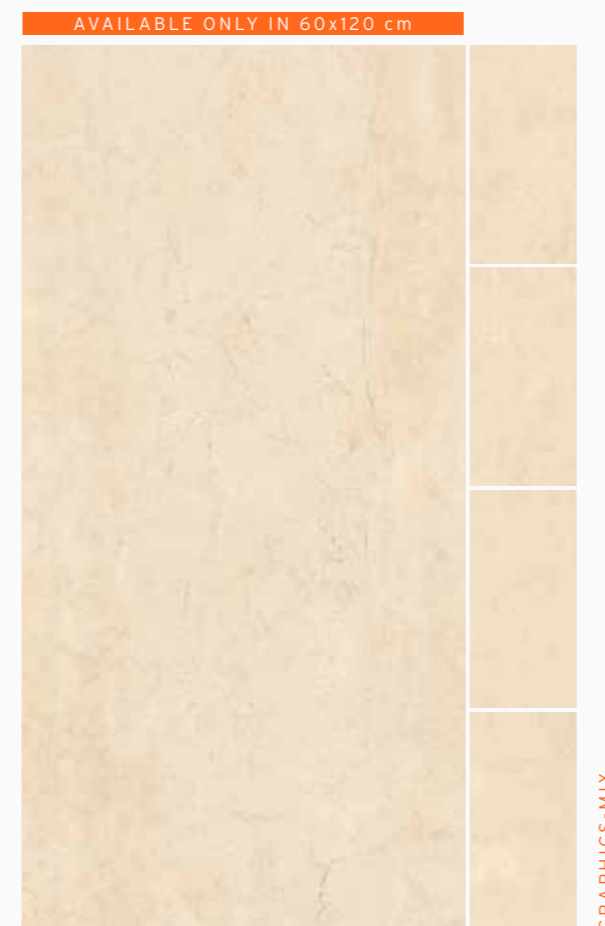
Marble | Polished | Warm
Available sizes: no. of faces
D 60 x 120 cm 6

Victoria Crema

Marble | Polished | Warm
Available sizes: no. of faces
D 60 x 120 cm 6

Victoria Beige

Marble | Polished | Warm
Available sizes: no. of faces
D 60 x 120 cm 6

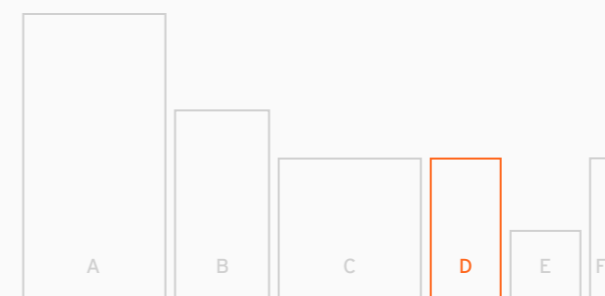
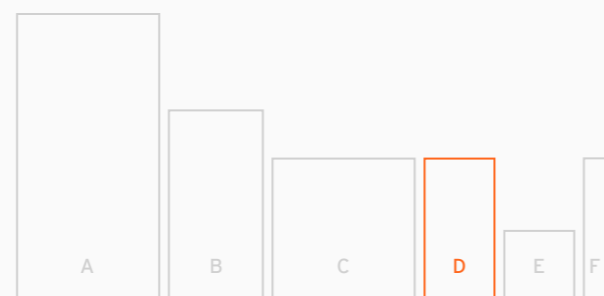
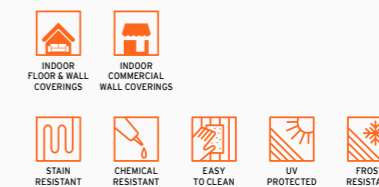


tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm





Marble Decor Warm

Marble | Polished | Warm

Available sizes: no. of faces

D 60 x 120 cm 1

AVAILABLE ONLY IN 60x120 cm



tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT



Wall: Crema Marfil Polished 60x120 cm
Marble Decor Warm 60x120 cm
Floor: Urban-wood Classic 20x120 cm

- | Porcelain stoneware (International standard)
- | Vitrified stoneware (Indian standard)
- | 9 mm thickness
- | Rectified



- 1** **Design**
Marble look, for architectural solutions characterized by an attractive style.
- 10** **Inspirations**
7 cold looks and 3 warm looks inspired by marbles of fascinating beauty.
- 4** **Sizes**
To ensure all the potential of design versatility.

Tech Matt surfaces

Wall: Statuario Polished 60x120 cm
Floor: Statuario Tech Matt 120x120 cm



Arabescato

Marble | Tech Matt | Cold

Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	8

Carrara

Marble | Tech Matt | Cold

Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

Statuario

Marble | Tech Matt | Cold

Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

Lilac White

Marble | Tech Matt | Cold

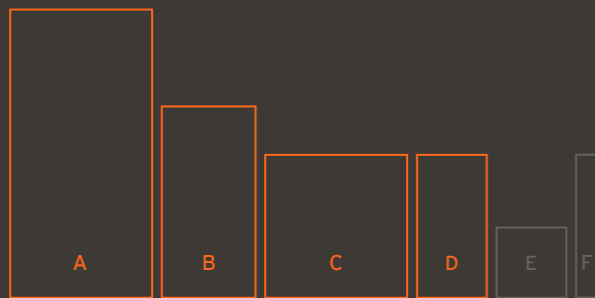
Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	7

ALSO AVAILABLE IN POLISHED SURFACE
NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm

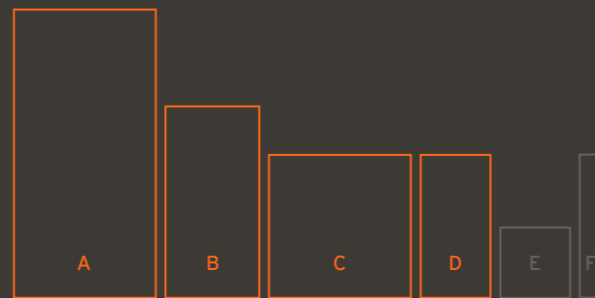


ALSO AVAILABLE IN POLISHED SURFACE
NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm

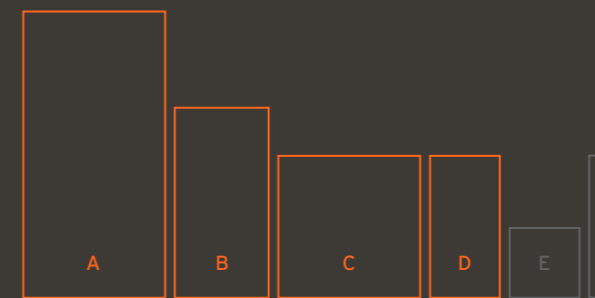


ALSO AVAILABLE IN POLISHED SURFACE
NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm

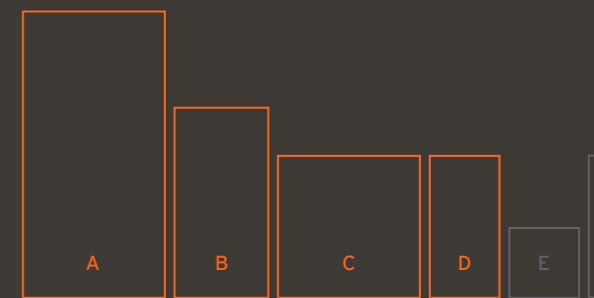


ALSO AVAILABLE IN POLISHED SURFACE
NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Sofia Grey

Marble | Tech Matt | Cold

Available sizes: no. of faces

A	120 x 240 cm	4
B	80 x 160 cm	8
C	120 x 120 cm	8
D	60 x 120 cm	16

Grey Venezuela

Marble | Tech Matt | Cold

Available sizes: no. of faces

A	120 x 240 cm	3
B	80 x 160 cm	7
C	120 x 120 cm	6
D	60 x 120 cm	11

Black Marquina

Marble | Tech Matt | Cold

Available sizes: no. of faces

A	120 x 240 cm	2
B	80 x 160 cm	4
C	120 x 120 cm	4
D	60 x 120 cm	8

Botticino

Marble | Tech Matt | Warm

Available sizes: no. of faces

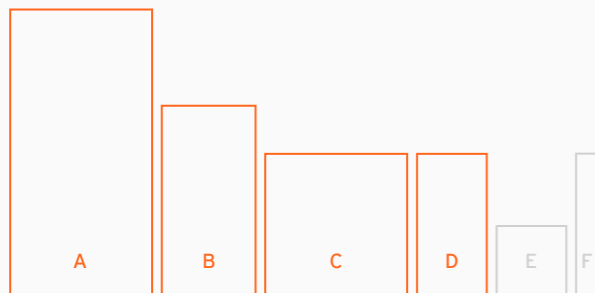
A	120 x 240 cm	2
B	80 x 160 cm	4
C	120 x 120 cm	4
D	60 x 120 cm	8

ALSO AVAILABLE IN POLISHED SURFACE
NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm

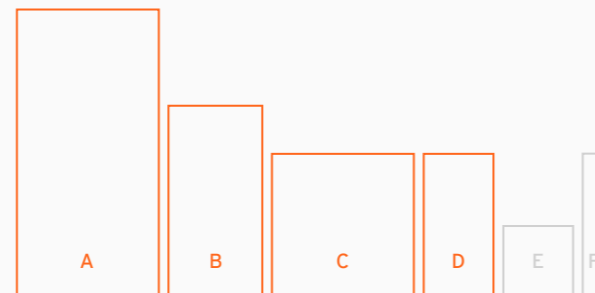


ALSO AVAILABLE IN POLISHED SURFACE
NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm

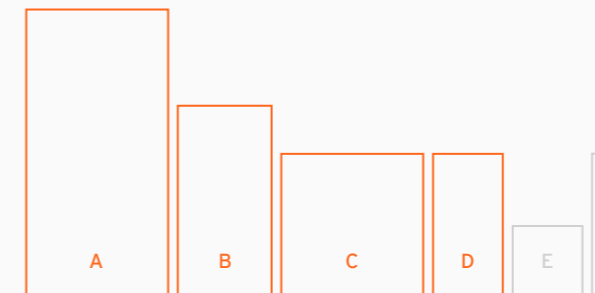


ALSO AVAILABLE IN POLISHED SURFACE
NEW

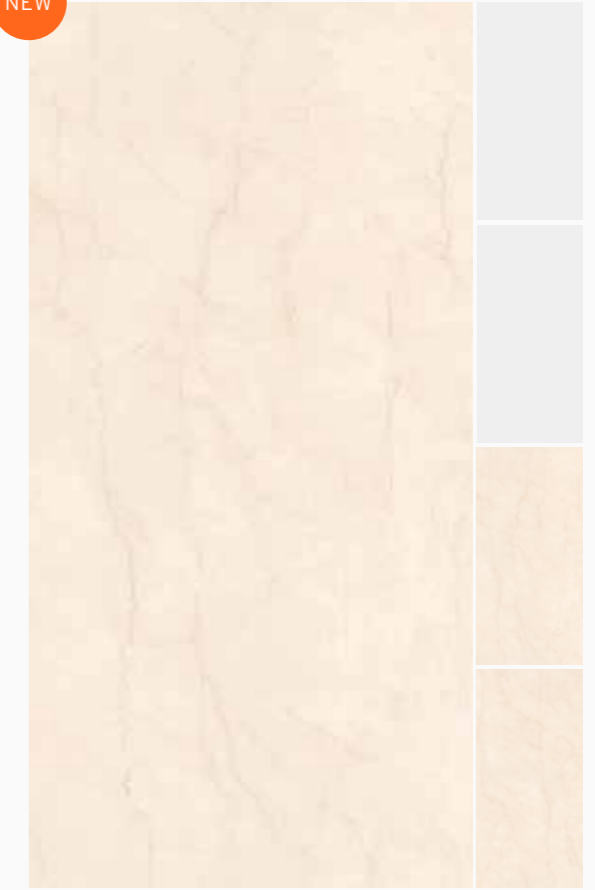


GRAPHICS-MIX

tile graphics preview have size 120x240 cm

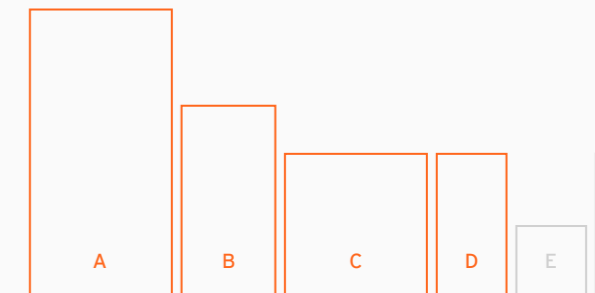


ALSO AVAILABLE IN POLISHED SURFACE
NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





Crema Marfil

Marble | Tech Matt | Warm

Available sizes:	no. of faces
A 120 x 240 cm	3
B 80 x 160 cm	6
C 120 x 120 cm	6
D 60 x 120 cm	12

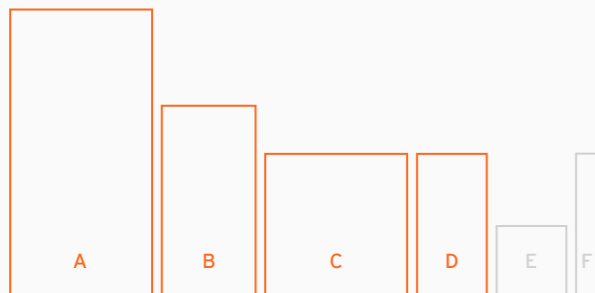
ALSO AVAILABLE IN POLISHED SURFACE

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Regal Beige

Marble | Tech Matt | Warm

Available sizes:	no. of faces
A 120 x 240 cm	4
B 80 x 160 cm	8
C 120 x 120 cm	8
D 60 x 120 cm	16

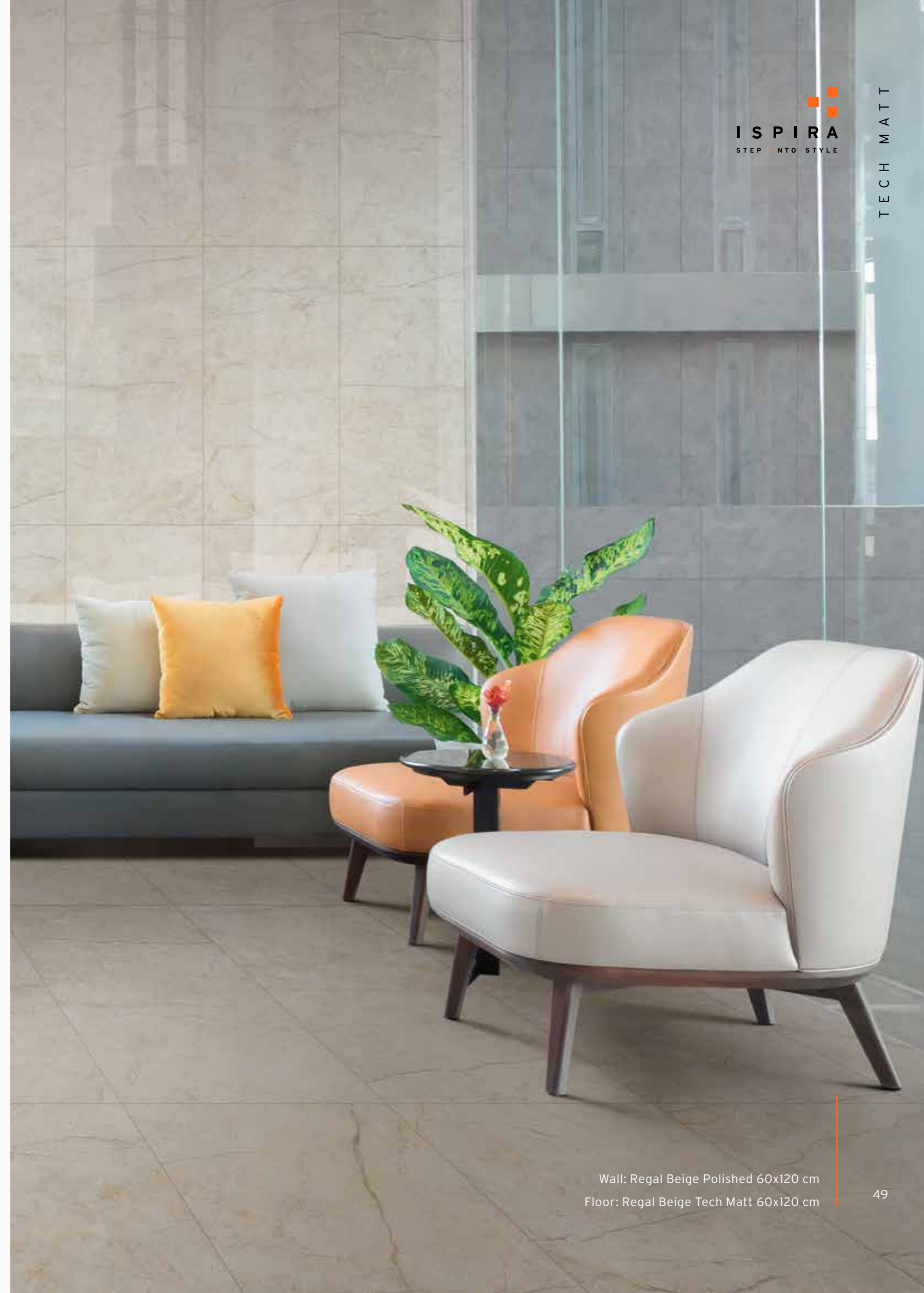
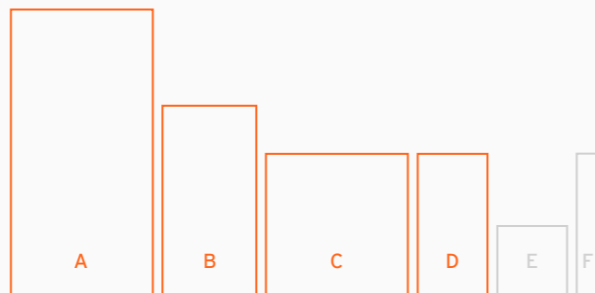
ALSO AVAILABLE IN POLISHED SURFACE

NEW



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



Wall: Regal Beige Polished 60x120 cm
Floor: Regal Beige Tech Matt 60x120 cm



| Porcelain stoneware (International standard)
 | Vitrified stoneware (Indian standard)
 | 9 mm thickness
 | Rectified

*Feel the nature
of style*

Fascinating solutions that return the
beauty of the inspirational materials
in their natural essentiality.

4

Design

Concrete, Stone, Wood and Fusion, to find the most suitable natural accent for every location.

38

Inspirations

12 looks inspired by the expressive power of concrete, 11 looks inspired by the natural character of the stones, 9 looks inspired by the warmth of natural wood and 6 looks inspired by a beautiful amalgamation of cast concrete & cherry wood.

5

Sizes

To propose a wide variety of installation solutions.

Matt
surfaces

Wall: Prolith Crema 60x120 cm
 Floor: Stained Concrete Nero 60x120 cm



Concrete matt surfaces

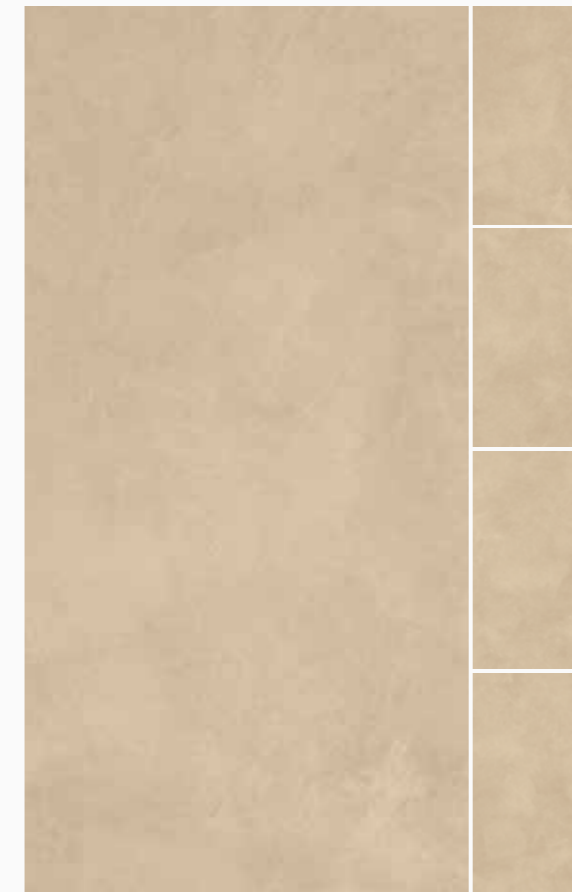
Wall: Stained Concrete Taupe 60x120 cm
 Floor: Stained Concrete Beige 60x60 cm

Stained Concrete Beige

Concrete | Matt | Warm

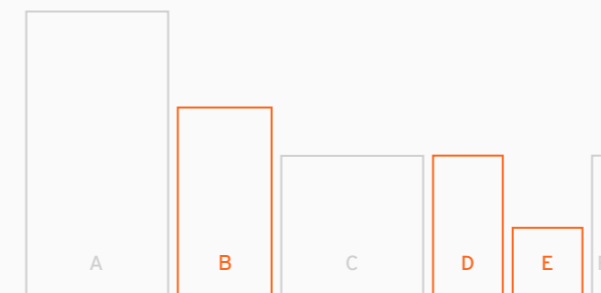
Available sizes: no. of faces

B	80 x 160 cm	4
D	60 x 120 cm	4
E	60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Stained Concrete Taupe

Concrete | Matt | Warm

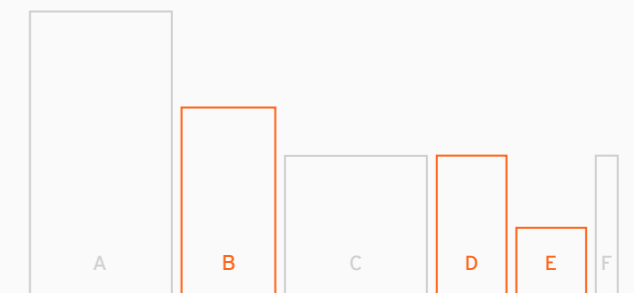
Available sizes: no. of faces

B	80 x 160 cm	4
D	60 x 120 cm	4
E	60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm





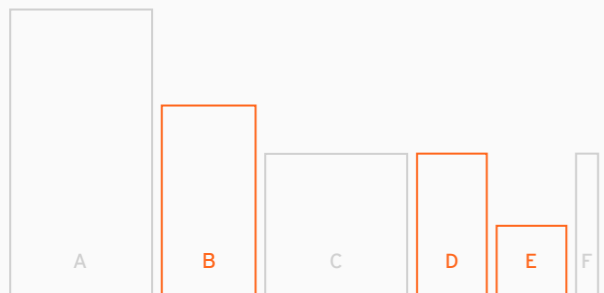
Stained Concrete Avorio

Concrete | Matt | Warm

Available sizes:	no. of faces
B 80 x 160 cm	4
D 60 x 120 cm	4
E 60 x 60 cm	8



tile graphics preview have size 60x120 cm



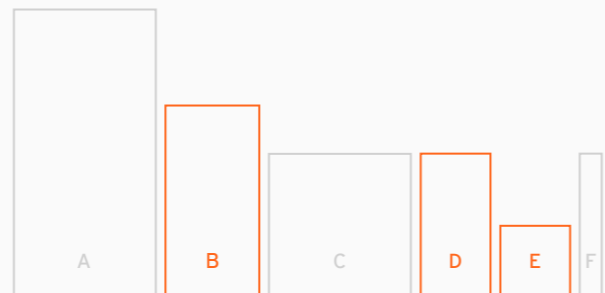
Stained Concrete Bianco

Concrete | Matt | Cold

Available sizes:	no. of faces
B 80 x 160 cm	4
D 60 x 120 cm	4
E 60 x 60 cm	8



tile graphics preview have size 60x120 cm



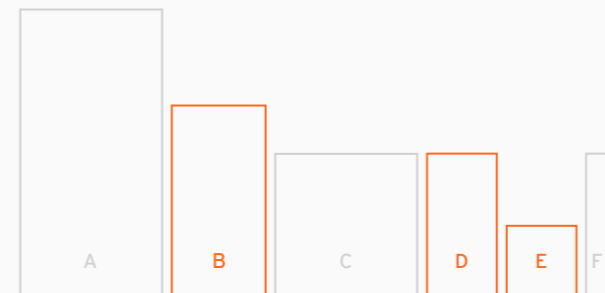
Stained Concrete Grigio

Concrete | Matt | Cold

Available sizes:	no. of faces
B 80 x 160 cm	4
D 60 x 120 cm	4
E 60 x 60 cm	8



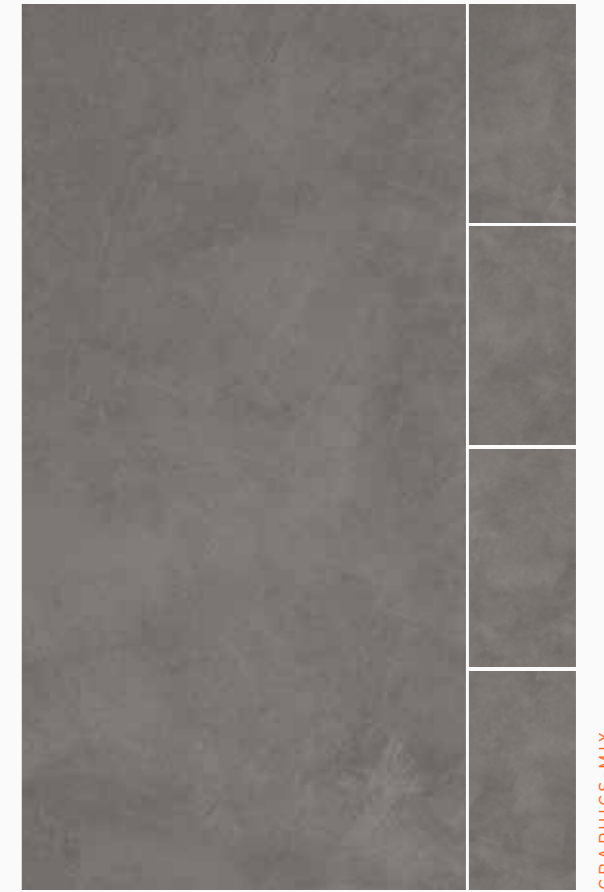
tile graphics preview have size 60x120 cm



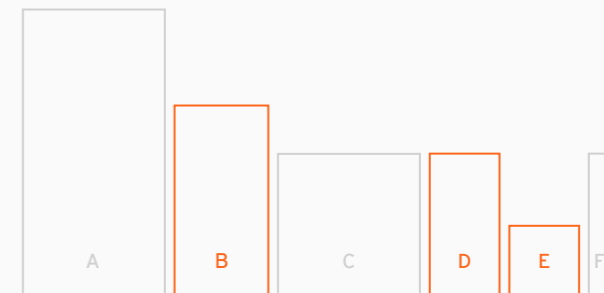
Stained Concrete Nero

Concrete | Matt | Cold

Available sizes:	no. of faces
B 80 x 160 cm	4
D 60 x 120 cm	4
E 60 x 60 cm	8



tile graphics preview have size 60x120 cm

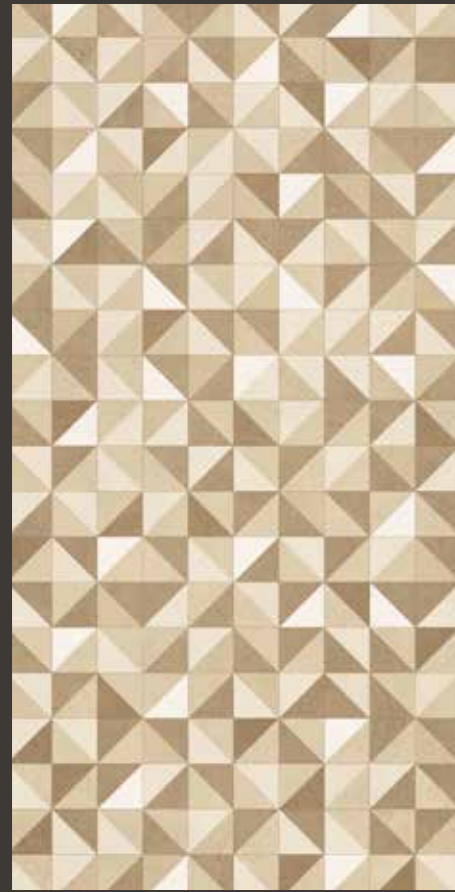




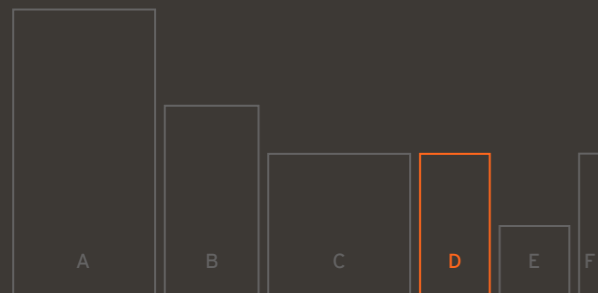
Stained Concrete Decor Warm

Concrete | Matt | Warm

Available sizes: no. of faces
D 60 x 120 cm 1



tile graphics preview have size 60x120 cm



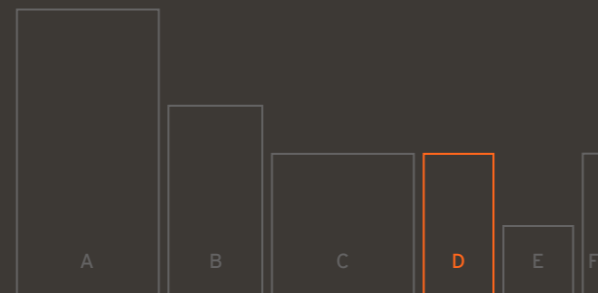
Stained Concrete Decor Cold

Concrete | Matt | Cold

Available sizes: no. of faces
D 60 x 120 cm 1



tile graphics preview have size 60x120 cm



Wall: Stained Concrete Grigio 60x120 cm
 Stained Concrete Decor Cold 60x120 cm
 Desk: Stained Concrete Decor Cold 60x120 cm
 Floor: Stained Concrete Bianco 60x120 cm



Wall: Cast Concrete Taupe 60x120 cm
 Floor: Cherry Wood Vintage 20x120 cm

Cast Concrete Beige

Concrete | Matt | Warm

Available sizes: no. of faces

C	120 x 120 cm	9
D	60 x 120 cm	18
E	60 x 60 cm	36

Cast Concrete Taupe

Concrete | Matt | Warm

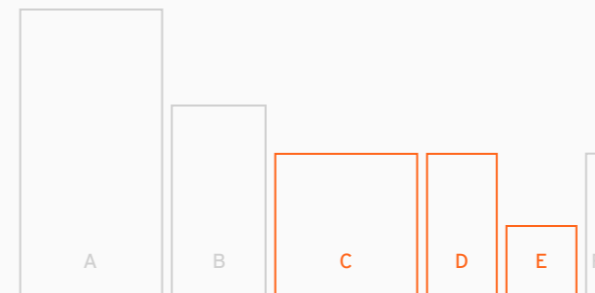
Available sizes: no. of faces

C	120 x 120 cm	9
D	60 x 120 cm	18
E	60 x 60 cm	36

NEW



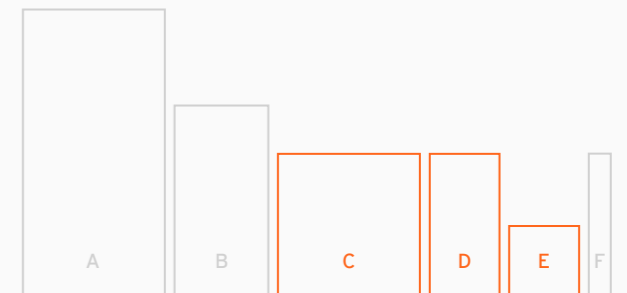
tile graphics preview have size 60x120 cm



NEW



tile graphics preview have size 60x120 cm





Cast Concrete Brown

Concrete | Matt | Warm

Available sizes:	no. of faces
C 120 x 120 cm	9
D 60 x 120 cm	18
E 60 x 60 cm	36

Cast Concrete Ash

Concrete | Matt | Cold

Available sizes:	no. of faces
C 120 x 120 cm	9
D 60 x 120 cm	18
E 60 x 60 cm	36

Cast Concrete Grigio

Concrete | Matt | Cold

Available sizes:	no. of faces
C 120 x 120 cm	9
D 60 x 120 cm	18
E 60 x 60 cm	36

Cast Concrete Nero

Concrete | Matt | Cold

Available sizes:	no. of faces
C 120 x 120 cm	9
D 60 x 120 cm	18
E 60 x 60 cm	36

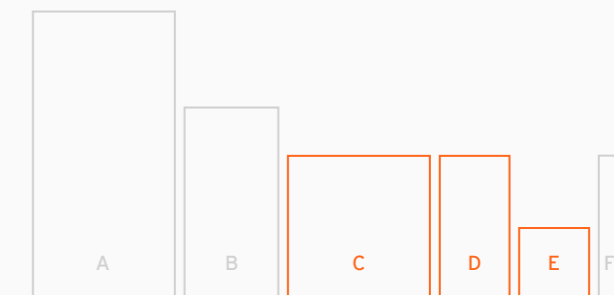
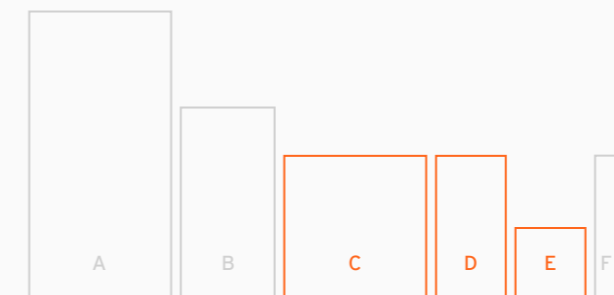
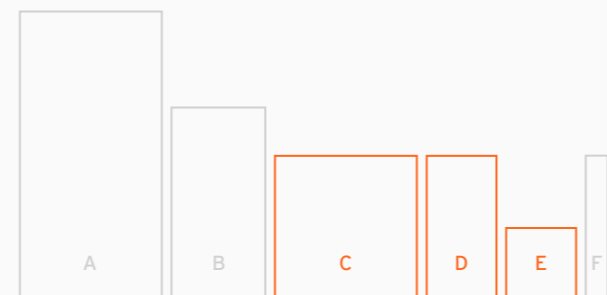
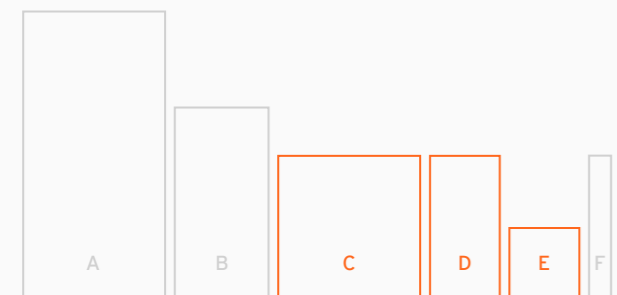


tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm





Stone matt surfaces

Wall: Prolith Grigio Chiaro 60x60 cm
 Floor: Prolith Grigio Scuro 60x60 cm

Prolith Grigio Chiaro

Stone | Matt | Cold

Available sizes: no. of faces

B	80 x 160 cm	4
D	60 x 120 cm	4
E	60 x 60 cm	8

Prolith Grigio Scuro

Stone | Matt | Cold

Available sizes: no. of faces

B	80 x 160 cm	4
D	60 x 120 cm	4
E	60 x 60 cm	8



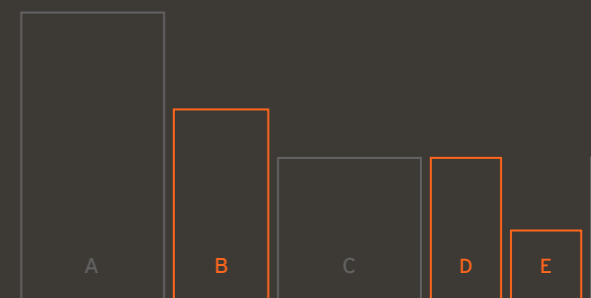
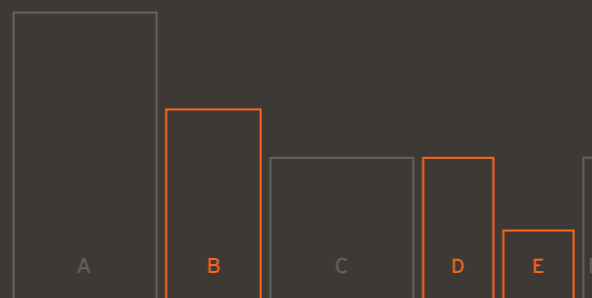
GRAPHICS-MIX

tile graphics preview have size 60x120 cm



GRAPHICS-MIX

tile graphics preview have size 60x120 cm





Prolith Nero

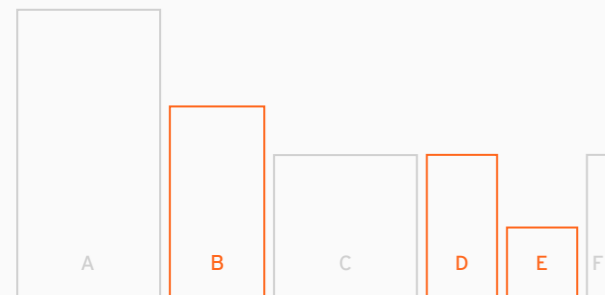
Stone | Matt | Cold

Available sizes:	no. of faces
B 80 x 160 cm	4
D 60 x 120 cm	4
E 60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Prolith Crema

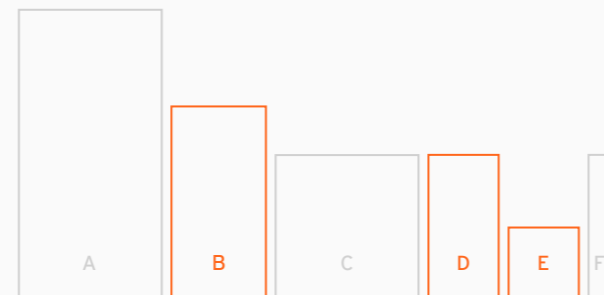
Stone | Matt | Warm

Available sizes:	no. of faces
B 80 x 160 cm	4
D 60 x 120 cm	4
E 60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Prolith Beige

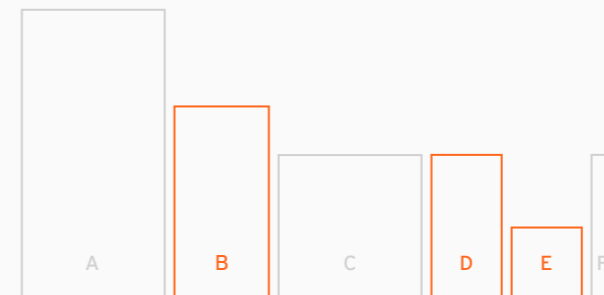
Stone | Matt | Warm

Available sizes:	no. of faces
B 80 x 160 cm	4
D 60 x 120 cm	4
E 60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Prolith Brown

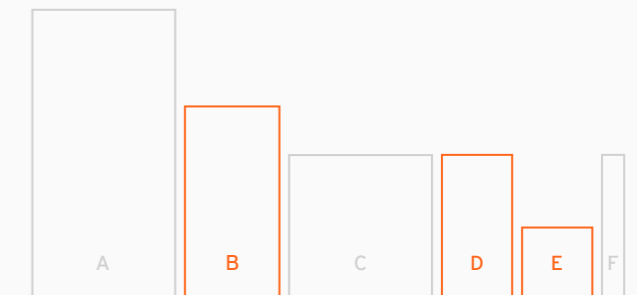
Stone | Matt | Warm

Available sizes:	no. of faces
B 80 x 160 cm	4
D 60 x 120 cm	4
E 60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm





Prolith Decor Warm

Stone | Matt | Warm

Available sizes: no. of faces
D 60 x 120 cm 1



tile graphics preview have size 60x120 cm



Prolith Decor Cold

Stone | Matt | Cold

Available sizes: no. of faces
D 60 x 120 cm 1



tile graphics preview have size 60x120 cm



Wall: Prolith Beige 60x120, 60x60 cm
 Prolith Decor Warm 60x120 cm
 Desk: Stained Concrete Avorio 60x120 cm
 Floor: Prolith Crema 60x120 cm



Wall: Limestone Grigio Scuro 60x120 cm
 Limestone Decor Grigio Scuro 60x120 cm
 Floor: Limestone Grigio Chiaro 60x120 cm

Limestone Grigio Chiaro

Stone | Matt | Cold

Available sizes:	no. of faces
B 80 x 160 cm	6
D 60 x 120 cm	12
E 60 x 60 cm	24

Limestone Grigio Scuro

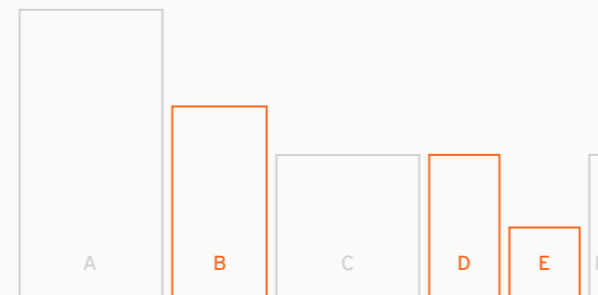
Stone | Matt | Cold

Available sizes:	no. of faces
B 80 x 160 cm	6
D 60 x 120 cm	12
E 60 x 60 cm	24



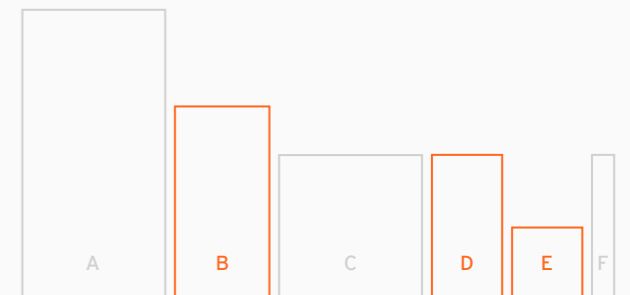
GRAPHICS-MIX

tile graphics preview have size 60x120 cm



GRAPHICS-MIX

tile graphics preview have size 60x120 cm





Limestone Nero

Stone | Matt | Cold

Available sizes:	no. of faces
B 80 x 160 cm	6
D 60 x 120 cm	12
E 60 x 60 cm	24

Limestone Beige

Stone | Matt | Warm

Available sizes:	no. of faces
B 80 x 160 cm	6
D 60 x 120 cm	12
E 60 x 60 cm	24

Limestone Avorio

Stone | Matt | Warm

Available sizes:	no. of faces
B 80 x 160 cm	6
D 60 x 120 cm	12
E 60 x 60 cm	24

Limestone Decor Grigio Chiaro

Stone | Matt | Cold

Available sizes:	no. of faces
D 60 x 120 cm	12

NEW



GRAPHICS-MIX



GRAPHICS-MIX



GRAPHICS-MIX

NEW



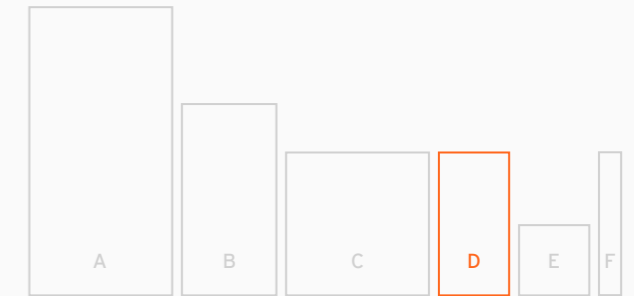
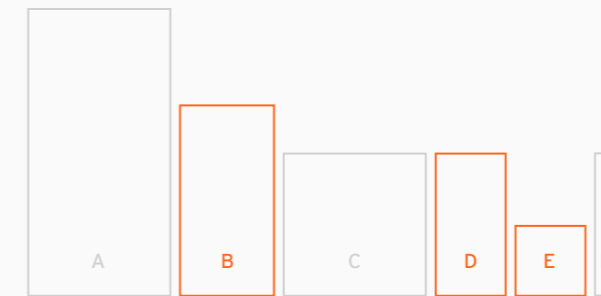
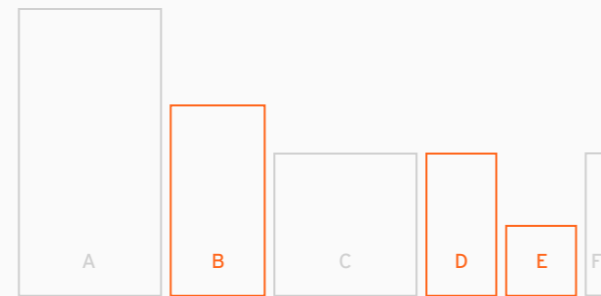
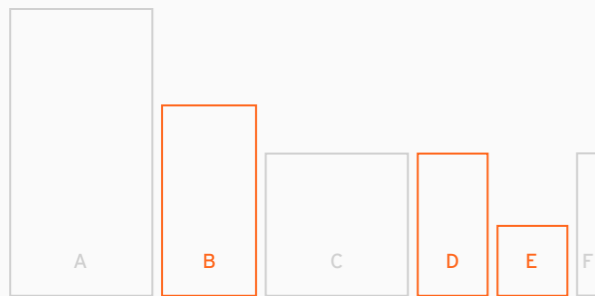
GRAPHICS-MIX

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

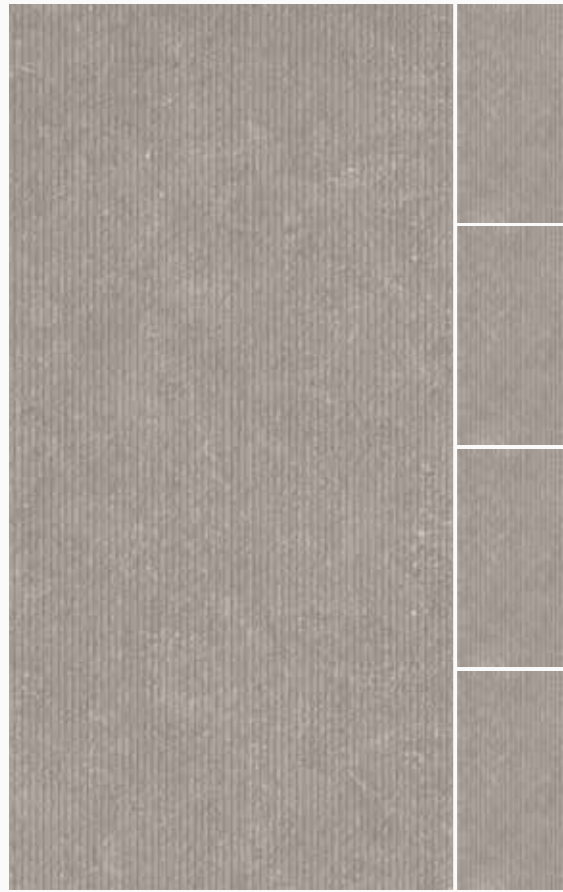
tile graphics preview have size 60x120 cm





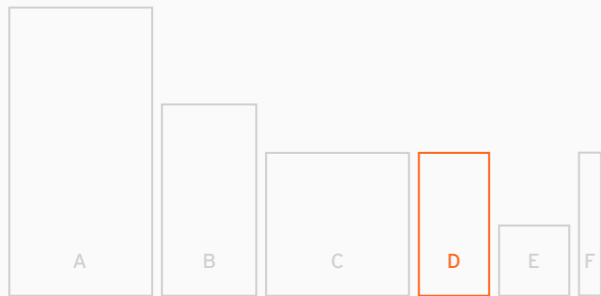
Limestone Decor Grigio Scuro

Stone | Matt | Cold
Available sizes: no. of faces
D 60 x 120 cm 12



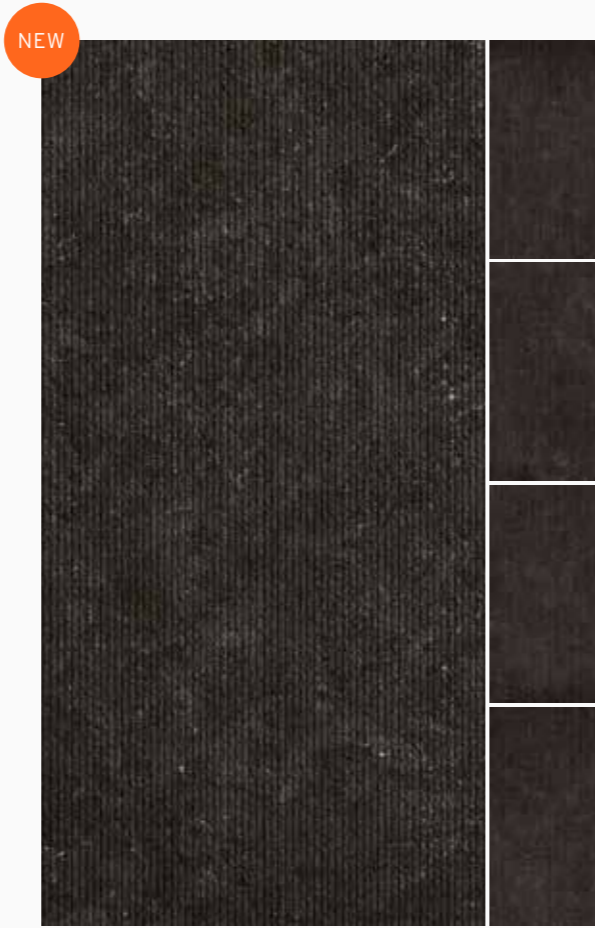
GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Limestone Decor Nero

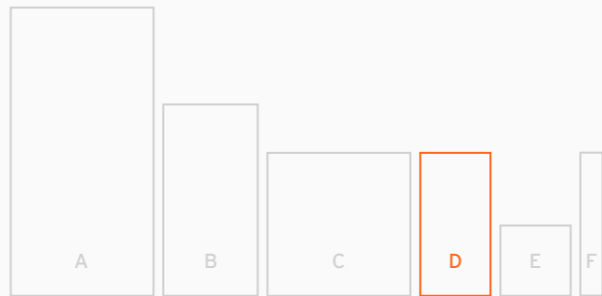
Stone | Matt | Cold
Available sizes: no. of faces
D 60 x 120 cm 12



NEW

GRAPHICS-MIX

tile graphics preview have size 60x120 cm



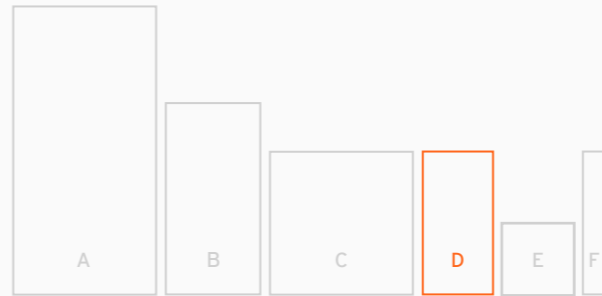
Limestone Decor Beige

Stone | Matt | Warm
Available sizes: no. of faces
D 60 x 120 cm 12



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Limestone Decor Avorio

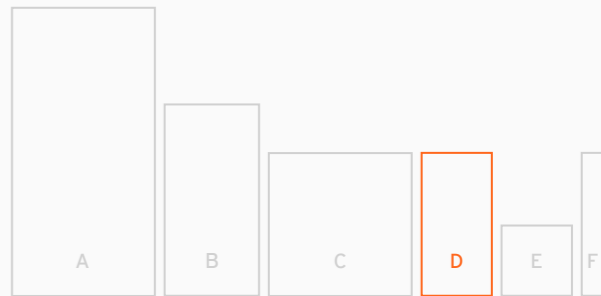
Stone | Matt | Warm
Available sizes: no. of faces
D 60 x 120 cm 12



NEW

GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Wood matt surfaces

Wall: Urban-wood Parquet Natural 60x120 cm
Floor: Urban-wood Natural 20x120 cm



Urban-wood Light

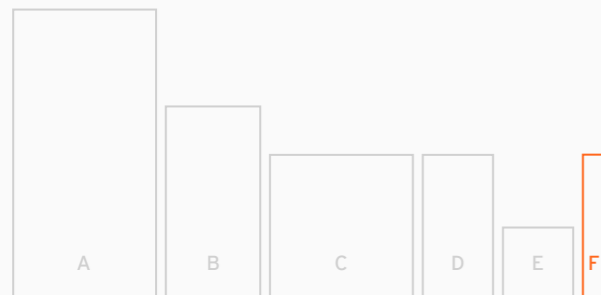
Wood | Matt | Warm

Available sizes: no. of faces
F 20 x 120 cm 12



GRAPHICS-MIX

tile graphics preview have size 20x120 cm



Urban-wood Classic

Wood | Matt | Warm

Available sizes: no. of faces
F 20 x 120 cm 12



GRAPHICS-MIX

tile graphics preview have size 20x120 cm



Urban-wood Natural

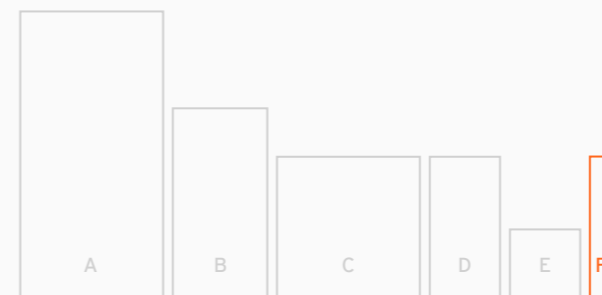
Wood | Matt | Warm

Available sizes: no. of faces
F 20 x 120 cm 12



GRAPHICS-MIX

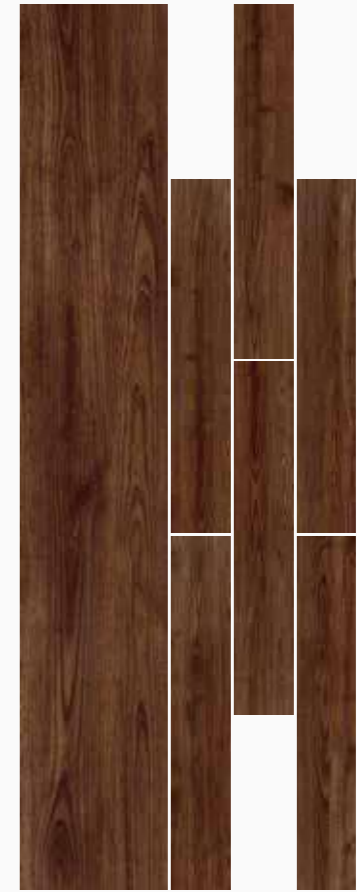
tile graphics preview have size 20x120 cm



Urban-wood Dark

Wood | Matt | Warm

Available sizes: no. of faces
F 20 x 120 cm 12



GRAPHICS-MIX

tile graphics preview have size 20x120 cm





Urban-wood Parquet Light

Wood | Matt | Warm

Available sizes: no. of faces
D 60 x 120 cm 4



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Urban-wood Parquet Classic

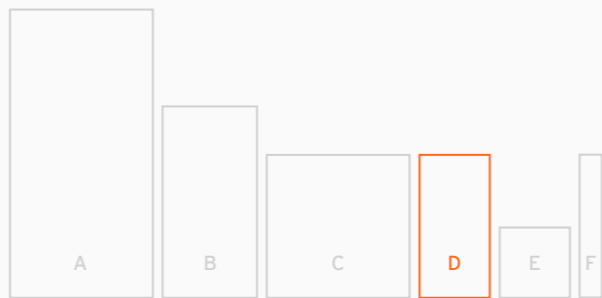
Wood | Matt | Warm

Available sizes: no. of faces
D 60 x 120 cm 4



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Urban-wood Parquet Natural

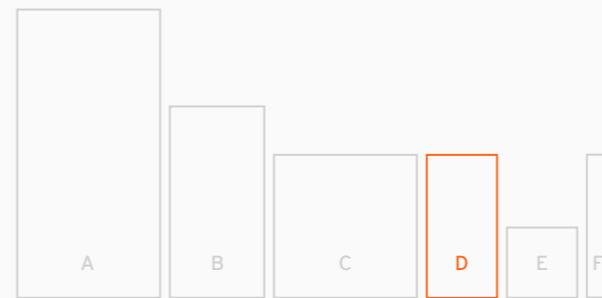
Wood | Matt | Warm

Available sizes: no. of faces
D 60 x 120 cm 4



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



Urban-wood Parquet Dark

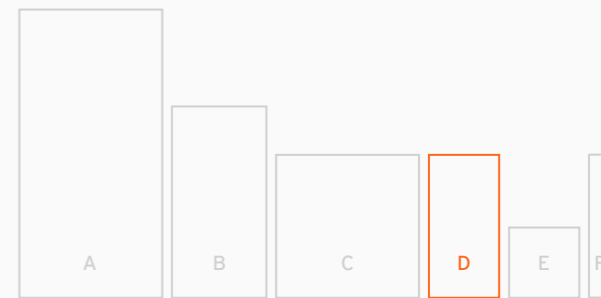
Wood | Matt | Warm

Available sizes: no. of faces
D 60 x 120 cm 4



GRAPHICS-MIX

tile graphics preview have size 60x120 cm





Wall: Cast Concrete Beige 60x120 cm
 Floor: Cherry Wood Light 20x120 cm

Cherry Wood Light

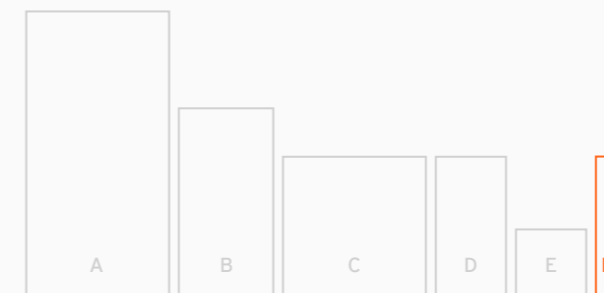
Wood | Matt | Warm
 Available sizes: no. of faces
F 20 x 120 cm 24

Cherry Wood Classic

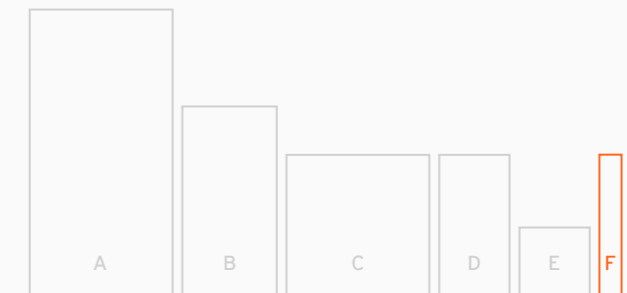
Wood | Matt | Warm
 Available sizes: no. of faces
F 20 x 120 cm 24



tile graphics preview have size 20x120 cm



tile graphics preview have size 20x120 cm





Cherry Wood Natural

Wood | Matt | Warm

Available sizes: no. of faces

F 20 x 120 cm 24

Cherry Wood Vintage

Wood | Matt | Cold

Available sizes: no. of faces

F 20 x 120 cm 24

Cherry Wood Weathered

Wood | Matt | Cold

Available sizes: no. of faces

F 20 x 120 cm 24



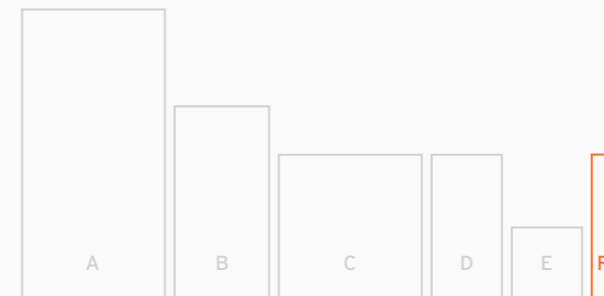
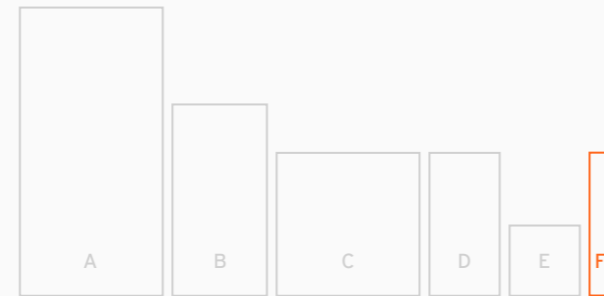
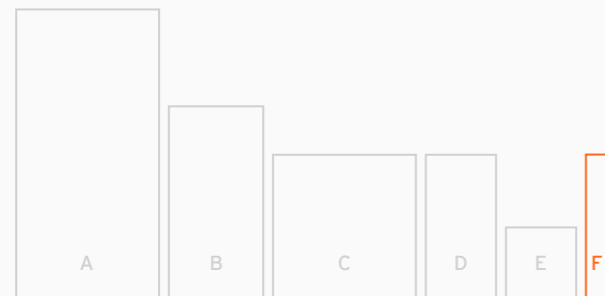
tile graphics preview have size 20x120 cm



tile graphics preview have size 20x120 cm



tile graphics preview have size 20x120 cm





Fusion matt surfaces

Amalgamation of Cast Concrete & Cherry Wood collection

Wall: Cast Concrete Ash 120x120 cm

Floor: Fusion Ash-Weathered 60x120 cm

Fusion Ash-Weathered

Concrete/Wood | Matt | Mix
Available sizes: no. of faces
D 60 x 120 cm 12

Fusion Grigio-Natural

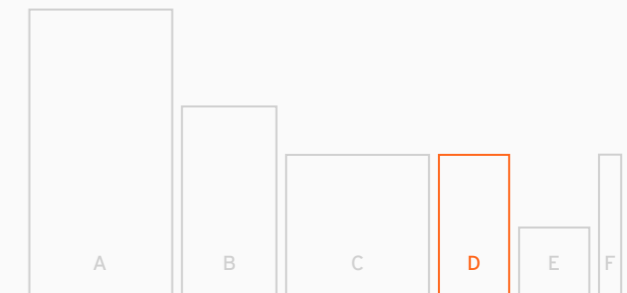
Concrete/Wood | Matt | Mix
Available sizes: no. of faces
D 60 x 120 cm 12



tile graphics preview have size 60x120 cm



tile graphics preview have size 60x120 cm





Fusion Nero-Classic

Concrete/Wood | Matt | Mix
Available sizes: no. of faces
D 60 x 120 cm 12

Fusion Beige-Light

Concrete/Wood | Matt | Mix
Available sizes: no. of faces
D 60 x 120 cm 12

Fusion Taupe-Vintage

Concrete/Wood | Matt | Mix
Available sizes: no. of faces
D 60 x 120 cm 12

Fusion Brown-Natural

Concrete/Wood | Matt | Mix
Available sizes: no. of faces
D 60 x 120 cm 12

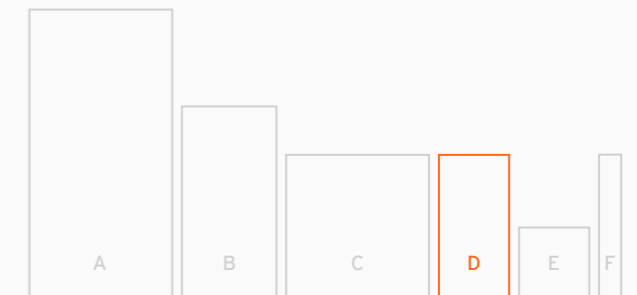
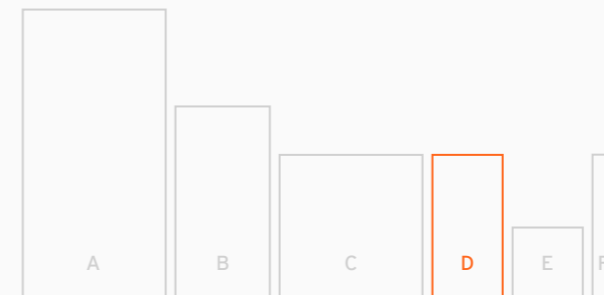
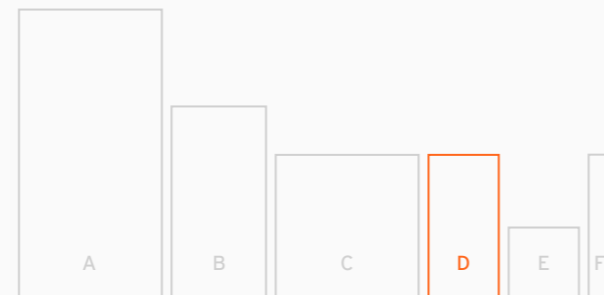
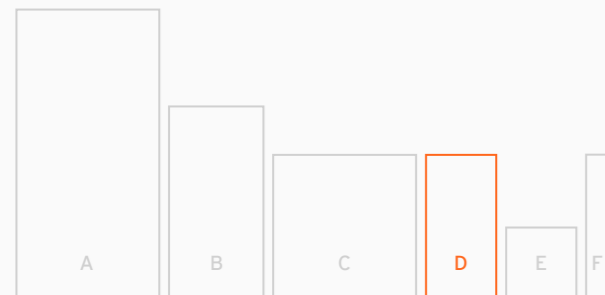


tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm





Article : Polished Surfaces		Color : Cold				
Design	120x240 cm	80x160 cm	120x120 cm	60x120 cm	60x60 cm	20x120 cm
Antigua	F14ANGKOLRO	F86ANGKOLRO	F12ANGKOLRO	F62ANGKOLRO		
Arabescato	F14ARBAOLRO	F86ARBAOLRO	F12ARBAOLRO	F62ARBAOLRO		
Bianco				F62BCNAOLRO		
Black Marquina	F14BLMKOLRO	F86BLMKOLRO	F12BLMKOLRO	F62BLMKOLRO		
Bullberry Grey	F14BLLGOLRO	F86BLLGOLRO	F12BLLGOLRO	F62BLLGOLRO		
Bullberry Nero	F14BLLKOLRO	F86BLLKOLRO	F12BLLKOLRO	F62BLLKOLRO		
Carnico Grey	F14CNIGOLRO	F86CNIGOLRO	F12CNIGOLRO	F62CNIGOLRO		
Carrara	F14CRRALRO	F86CRRALRO	F12CRRALRO	F62CRRALRO		
Dolce Vita	F14DLVA1LRO	F86DLVA1LRO	F12DLVA1LRO	F62DLVA1LRO		
Earth Grey Dark				F62ERTG2LRO		
Earth Grey Light				F62ERTG1LRO		
Elegant Gris				F62ELTGOLRO		
Elegant Nero				F62ELNKOLRO		
Golden Portoro				F62GPNKOLRO		
Green Onyx	F14GROEOLRO	F86GROEOLRO	F12GROEOLRO	F62GROEOLRO		
Grey Venezuela	F14VNZGOLRO	F86VNZGOLRO	F12VNZGOLRO	F62VNZGOLRO		
Grigio Serena	F14GRIGOLRO	F86GRIGOLRO	F12GRIGOLRO	F62GRIGOLRO		
Lilac White	F14LLCAOLRO	F86LLCAOLRO	F12LLCAOLRO	F62LLCAOLRO		
Marble Decor - Cold				F62MRBM2LR1		
Riviera Blue	F14RIVL0LRO	F86RIVL0LRO	F12RIVL0LRO	F62RIVL0LRO		
Sofia Grey	F14SFIG1LRO	F86SFIG1LRO	F12SFIG1LRO	F62SFIG1LRO		
Statuario	F14SISAOLRO	F86SISAOLRO	F12SISAOLRO	F62SISAOLRO		
Tobacco Steel	F14TBCL0LRO	F86TBCL0LRO	F12TBCL0LRO	F62TBCL0LRO		
Valencia Gris	F14VALGOLRO	F86VALGOLRO	F12VALGOLRO	F62VALGOLRO		
Venatino	F14VENAOLRO	F86VENAOLRO	F12VENAOLRO	F62VENAOLRO		

Article : Polished Surfaces		Color : Warm				
Design	120x240 cm	80x160 cm	120x120 cm	60x120 cm	60x60 cm	20x120 cm
Arizona Beige	F14ARNBOLRO	F86ARNBOLRO	F12ARNBOLRO	F62ARNBOLRO		
Atlantica Beige	F14LNTBOLRO	F86LNTBOLRO	F12LNTBOLRO	F62LNTBOLRO		
Atlantica Brown	F14LNTFOLRO	F86LNTFOLRO	F12LNTFOLRO	F62LNTFOLRO		
Beige Royal	F14BROBOLRO	F86BROBOLRO	F12BROBOLRO	F62BROBOLRO		
Botticino	F14BTTBOLRO	F86BTTBOLRO	F12BTTBOLRO	F62BTTBOLRO		
Bulgarian Beige				F62BULBOLRO		
Bulgarian Crema				F62BULB1LRO		
Bullberry Crema	F14BLLBOLRO	F86BLLBOLRO	F12BLLBOLRO	F62BLLBOLRO		
Bullberry Oro	F14BLLFOLRO	F86BLLFOLRO	F12BLLFOLRO	F62BLLFOLRO		
Crema Marfil	F14CMFBOLRO	F86CMFBOLRO	F12CMFBOLRO	F62CMFBOLRO		
Dyna	F14DNABOLRO	F86DNABOLRO	F12DNABOLRO	F62DNABOLRO		
Earth Beige				F62ERTBOLRO		
Earth Brown				F62ERTFOLRO		
Fiorito Beige				F62FRTBOLRO		
Honey Onyx	F14HNYBOLRO	F86HNYBOLRO	F12HNYBOLRO	F62HNYBOLRO		
Marble Decor - Warm				F62MRBM1LR1		
Regal Beige	F14RGBBOLRO	F86RGBBOLRO	F12RGBBOLRO	F62RGBBOLRO		
Smoky Brown				F62SMNFOLRO		
Tobacco Brown	F14TBCFOLRO	F86TBCFOLRO	F12TBCFOLRO	F62TBCFOLRO		
Tobacco Ivory	F14TBCBOLRO	F86TBCBOLRO	F12TBCBOLRO	F62TBCBOLRO		
Valencia Bronze	F14VALFOLRO	F86VALFOLRO	F12VALFOLRO	F62VALFOLRO		
Valencia Crema	F14VALBOLRO	F86VALBOLRO	F12VALBOLRO	F62VALBOLRO		
Victoria Beige				F62VCIBOLRO		
Victoria Crema				F62VCIB1LRO		

Article : Tech Matt Surfaces		Color : Warm/Cold				
Design	120x240 cm	80x160 cm	120x120 cm	60x120 cm	60x60 cm	20x120 cm
Arabescato	F14ARBAOSRO	F86ARBAOSRO	F12ARBAOSRO	F62ARBAOSRO		
Black Marquina	F14BLMKOSRO	F86BLMKOSRO	F12BLMKOSRO	F62BLMKOSRO		
Botticino	F14BTTBOSRO	F86BTTBOSRO	F12BTTBOSRO	F62BTTBOSRO		
Carrara	F14CRRALRO	F86CRRALRO	F12CRRALRO	F62CRRALRO		
Crema Marfil	F14CMFBOSRO	F86CMFBOSRO	F12CMFBOSRO	F62CMFBOSRO		
Grey Venezuela	F14VNZGOSRO	F86VNZGOSRO	F12VNZGOSRO	F62VNZGOSRO		
Lilac White	F14LLCAOSRO	F86LLCAOSRO	F12LLCAOSRO	F62LLCAOSRO		
Regal Beige	F14RGBBOSRO	F86RGBBOSRO	F12RGBBOSRO	F62RGBBOSRO		
Sofia Grey	F14SFIG1SRO	F86SFIG1SRO	F12SFIG1SRO	F62SFIG1SRO		
Statuario	F14SISAOSRO	F86SISAOSRO	F12SISAOSRO	F62SISAOSRO		



Article : Matt Surfaces		Color : Warm/Cold				
Design	120x240 cm	80x160 cm	120x120 cm	60x120 cm	60x60 cm	20x120 cm
Cast Concrete Ash			F12CCOA0NRO	F62CCOA0NRO	F60CCOA0NRO	
Cast Concrete Beige			F12CCOB0NRO	F62CCOB0NRO	F60CCOB0NRO	
Cast Concrete Brown			F12CCOF1NRO	F62CCOF1NRO	F60CCOF1NRO	
Cast Concrete Grigio			F12CCOG0NRO	F62CCOG0NRO	F60CCOG0NRO	
Cast Concrete Nero			F12CCOK0NRO	F62CCOK0NRO	F60CCOK0NRO	
Cast Concrete Taupe			F12CCOF0NRO	F62CCOF0NRO	F60CCOF0NRO	
Cherry Wood Classic						F22CHWF0NRO
Cherry Wood Light						F22CHWB0NRO
Cherry Wood Natural						F22CHWC0NRO
Cherry Wood Vintage						F22CHWG1NRO
Cherry Wood Weathered						F22CHWG2NRO
Fusion Ash-Weathered				F62FSIM0NRO		
Fusion Beige-Light				F62FSIB0NRO		
Fusion Brown-Natural				F62FSIF1NRO		
Fusion Grigio-Natural				F62FSIG0NRO		
Fusion Nero-Classic				F62FSIK0NRO		
Fusion Taupe-Vintage				F62FSIF0NRO		
Limestone Avorio	F86LMEB1NRO		F62LMEB1NRO	F60LMEB1NRO		
Limestone Beige	F86LMEB0NRO		F62LMEB0NRO	F60LMEB0NRO		
Limestone Decor Avorio			F62LMEB1NR1			
Limestone Decor Beige			F62LMEB0NR1			
Limestone Decor Grigio Chiaro			F62LMEG0NR1			
Limestone Decor Grigio Scuro			F62LMEG1NR1			
Limestone Decor Nero			F62LMEK0NR1			
Limestone Grigio Chiaro	F86LMEG0NRO		F62LMEG0NRO	F60LMEG0NRO		
Limestone Grigio Scuro	F86LMEG1NRO		F62LMEG1NRO	F60LMEG1NRO		
Limestone Nero	F86LMEK0NRO		F62LMEK0NRO	F60LMEK0NRO		
Prolith Beige	F86PLTB0NRO		F62PLTB0NRO	F60PLVB0NRO		
Prolith Brown	F86PLTF0NRO		F62PLTF0NRO	F60PLVF0NRO		
Prolith Crema	F86PLTB1NRO		F62PLTB1NRO	F60PLVB1NRO		
Prolith Decor Cold			F62PLTM2NR1			
Prolith Decor Warm			F62PLTM1NR1			
Prolith Grigio Chiaro	F86PLTG0NRO		F62PLTG0NRO	F60PLVG0NRO		
Prolith Grigio Scuro	F86PLTG1NRO		F62PLTG1NRO	F60PLVG1NRO		
Prolith Nero	F86PLTK0NRO		F62PLTK0NRO	F60PLVK0NRO		

Article : Matt Surfaces		Color : Warm/Cold				
Design	120x240 cm	80x160 cm	120x120 cm	60x120 cm	60x60 cm	20x120 cm
Stained Concrete Avorio		F86SCNB1NRO		F62SCNB1NRO	F60SCOB1NRO	
Stained Concrete Beige		F86SCNB0NRO		F62SCNB0NRO	F60SCOB0NRO	
Stained Concrete Bianco		F86SCNG1NRO		F62SCNG1NRO	F60SCOG1NRO	
Stained Concrete Decor Cold				F62SCNM2NR1		
Stained Concrete Decor Warm				F62SCNM1NR1		
Stained Concrete Grigio		F86SCNG0NRO		F62SCNG0NRO	F60SCOG0NRO	
Stained Concrete Nero		F86SCNK0NRO		F62SCNK0NRO	F60SCOK0NRO	
Stained Concrete Taupe		F86SCNF0NRO		F62SCNF0NRO	F60SCOF0NRO	
Urban-wood Classic						F22URWB0NRO
Urban-wood Dark						F22URWF1NRO
Urban-wood Light						F22URWB1NRO
Urban-wood Natural						F22URWF0NRO
Urban-wood Parquet Classic				F62URWB0NRO		
Urban-wood Parquet Dark				F62URWF1NRO		
Urban-wood Parquet Light				F62URWB1NRO		
Urban-wood Parquet Natural				F62URWF0NRO		



Packaging & shipping

Packaging & delivery

Packaging is a fundamental element of customer service, being aimed at allowing maximum use of space/weight available and to minimize the risk of breakages, even on bumpy roads.

Ispira's packaging standards are based on carefully designed box and pallet packaging for the optimal load of trucks and containers.

That is very important when large tiles format are to be delivered and Ispira Logistics Department has devised a number of packaging system depending on product sizes and means of transport, including Euro-size pallets and metal A-frames.

Though shipping usually takes place under the customer's responsibility, Ispira is fully committed to help clients manage this activity in the best possible way.

Ispira's Customer Service Department works with clients and logistic companies to arrange for shipments and to guarantee that loading and unloading procedures are properly carried out, in particular at destination.

Slabs 120x240 cm



A-Frame

Standard size tiles (other sizes)



Standard europallet

Domestic Packing Details

Nominal Size cm	Thickness mm	Pcs. x box	Sq. mtr x box	Sq. Ft x box	Weight x box (kg)
120x240	9	1	2,87	30,89	61
120x120	9	2	2,87	30,89	62
80x160	9	2	2,55	27,45	54
60x120	9	2	1,43	15,39	30
20x120	9	6	1,42	15,28	30
60x60	9	4	1,43	15,39	31

Size

Nominal Size cm	Actual Size cm
120x240	119,8x239,8
80x160	79,8x159,8
120x120	119,8x119,8
60x120	59,8x119,8
20x120	19,8x119,8
60x60	59,8x59,8

Export Packing Details - 20 ft. Container

Nominal Size cm	Thickness mm	Pcs. x box	Sq. mtr x box	Weight x box (kg)	Box x pallet	Sq. mtr x pallet	Pallet Weight (kg)	Pallet x Cont.
*120x240	9	1	2,87	61	32	91,94	2042	6
*#120x240	9	1	2,87	61	32	91,94	2042	12
120x120	9	2	2,87	62	24	68,88	1563	13
80x160	9	2	2,55	54	28	71,40	1582	17
60x120	9	2	1,43	30	32	45,82	1003	26
20x120	9	6	1,42	30	33	46,93	1013	26
60x60	9	4	1,43	31	34	48,69	1077	26

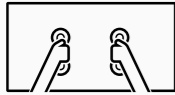
* refers to A Frames, # refers to 40 ft. Container

Tiles are packaged in a random manner and company cannot guarantee the type of faces inside each package.



Installation guidelines

1. Handling



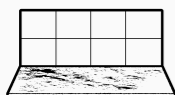
- To prevent breakage, we recommend to keep all Large Format Tiles in their original packaging during handling.
- Tiles measuring 60x120 cm or less can be handled by hand.
- To handle Large Format Tiles, we recommend to use lifting tools with a sufficient load capacity.
- The use of forklift is recommended; however, it has to be equipped with following forklift details:
 - minimum length of 1.2 m if the crates are handled resting on the long side
 - minimum length of 2.1 m if the crates are handled resting on the short side
- It is recommended that you handle the A Frame individually.

2. Cutting



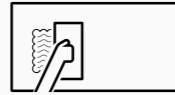
- When cutting Large Format Tiles, we recommend to use professional dry cutters. Using other tools may lead to uneven cuts or breakage of the material. It is recommended to check the cutter blade before any cut. A damaged blade increases the risk of damaging.

3. Background



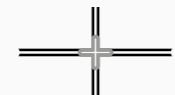
- Prepare a screed with a perfectly flat, dry, compact, dust-free surface, with no cracks or other visible damage. The ideal height difference should be no more than 3 mm, measured using a 2 m spirit level
- In case of slightly cracked or non-solid screed, it is recommended to use as crack preventing mat between substrate & slab. Screed should have suitable hardness and mechanical resistance to stresses due to the final uses. It should be prepared using perimeter bands & all structural expansion joints as necessary. Moisture of the screed must be $\leq 4\%$.
- It should be according to BS 8204-1-2003 or DIN 18560 standards.

4. Laying with adhesives



- We recommend laying with this technique, which should be carried out by suitably qualified workers with appropriate equipment.
- While choosing the adhesive, we recommend you to bear in mind the following: type of Large Format Tiles (group to which they belong and size), type of surface to be tiled and intended use of room.
- It is recommended to have dry laying before final laying. Direction of tiles can be checked through punches (on the back of tiles).
- Adhesive should be applied on the floor as well as on backside of tiles with 3-4 mm thickness.
- To make corrections, we recommend you to check the material before the adhesive dries
- Adhesive will vary depend on the surface so follow manufacturer recommendation. Cementitious Adhesive (C2 Category - C2TES1) is recommended.
- Apply the adhesive onto the back of the slab with a 3mm trowel and should be well distributed on corners & edges.
- It must be spread over in one direction only. Ideally it should be spread towards shortest direction of the tile.
- Spread the adhesive for one tile (pc) onto the floor substrate using a 15mm U-notch or a 10mm V-notch trowel and following the same direction as previously applied to the back of the slab. Adhesive should have 100% contact with tiles/substrate to avoid hollow sounding.
- It is recommended to start from the centre of the slabs and then move towards the edges.
- Tap the slab with a rubber mallet for a complete fixing ensuring the air is expelled.
- It is recommended to handle slabs with appropriate equipment.

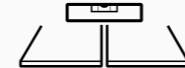
5. Joints



- Deciding where to position the joints is also a part of the work which should be entrusted to qualified workers.
- The joints must be positioned:
 - on structural connections (structural joints)
 - between the wall and the floor (perimeter joints)

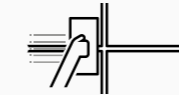
- between one tile and another (laying joints or gaps)
- between tiles and other materials (e.g. pairings between ceramic, linoleum, or wood).
- A 2 mm joint spacer is suggested for all sizes.
- For Large Format Tiles, a 2 mm joint is strongly recommended, as well as proper positioning of spacers on floor sides.
- With help of 2 mm spacer & thanks to a 0.8 caliber (meaning that a 120x240 cm minimal size actually measures 119.8x239.8 cm), different sized tiles can be used within a single floor pattern, while still achieving perfect laying.

6. Use of tile leveling system during the installation



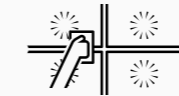
- For optimum surface performances, it is strongly recommended to use a tile leveling system.
- This solution also acts as a spacer for joints, thus contributing to make the installation more accurate.

7. Grouting



- We recommend you to use grout with the same color as the product.
- We recommend you to wait for the adhesive to dry completely before grouting the joints.
- We also advise you to ensure there is no adhesive or dust in the joints.
- Apply the grout using rubber trowel.
- Both cement & epoxy grout can be used. It is not recommended to use grouting with colored pigments in contrast with color of tiles.
- We recommend you to grout no more than 4-5 square metres of tiling at a time. This applies in particular when laying textured, non-slip and polished tiles.
- You are advised to remove all excess grout from the tile surface while the grout is still wet, working in diagonal movements. This applies in particular to tiles laid in outdoor areas.
- Use a damp sponge and perfectly clean water to thoroughly clean the entire tiled surface and the joints.
- We then recommend that you dry the surface with a damp cloth.
- Considering how quickly epoxy grouts set, if these are used, we recommend you to clean the excess grout off immediately with a sponge and plenty of water.
- On the day after grouting, you should give the laid tiles a second cleaning with alkaline detergents.

8. Cleaning after laying



- Thorough initial cleaning is essential to ensure the tiles a long-lasting appearance over time.

- It should not be carried out until at least 4 to 5 days after laying and grouting but no later than 10 days afterwards.
- For washing, we advise you to use an acid-based product, diluted according to the instructions provided by the manufacturer. However, we advise against the use of products containing hydrofluoric acid or derivatives thereof.
- It is a good idea to use a piece of unlaied tile, or a hidden part of the laid tiles, to check the resistance of the ceramic surface to the acid. This applies in particular when laying honed or polished tiles.
- When you start washing, it is worthwhile soaking the tiled surface first of all, focusing in particular on the joints. The acid solution must be left to work for no more than two minutes and must never be left to dry.
- To remove the acid solution, one of the following methods should be used: single-brush machine equipped with a non-abrasive disc, a wet vacuum, or washing by hand. After removing the solution, we recommend you rinse the tiled surface thoroughly.
- In the event that machines are used, we suggest that you finish off the job by hand in the harder to reach spots, such as the corners of the walls.

9. Ordinary cleaning and care of surfaces



- For ordinary cleaning, simply wash with warm water and cloths and/or soft sponges. If necessary, neutral detergents can also be used. If you have non-neutral detergents, remember to test their effects on a piece of an unlaied tile or on a hidden part of the tiled surface.
- Abrasive cleaners should not be used on glossy and/or polished tiles; this kind of detergent can be used on tiles with matt surfaces though; In the event, you should still test the effects on a piece of an unlaied tile or on a hidden part of the tiled surface.
- We also advise against the use of soaps, waxes, or rinse aids.
- To remove traces of grease or oil on the surfaces, we suggest you use detergents with organic or alkaline solvents (pH > 9), rinsing properly at the end.
- In large areas, appropriate industrial washer-dryers can be used, taking care to finish off drying by hand where necessary.
- Abrasive tools (such as metal pads or rigid brushes) should not be used on tiled surfaces.
- After Installation of the floor, it should be properly covered with suitable material in order to prevent tiles from damage or scratches because of on-site processing. It is also important not to drag heavy objects across the surface to avoid scratches.



ISPIRA Quality Standards

| Porcelain stoneware (International standard) | Vitrified stoneware (Indian standard) | 9 mm thickness | Rectified

Standards according to ISO 13006: Annex G - EN 14411: Annex G. Dry - Pressed Ceramic Tiles.

	TEST PROPERTIES	TEST METHOD	UNIT	ISO 13006:2018(E) E _v ≤0.5% GROUP Bla	ISPIRA VALUES (GVT / PGVT)			
					SIZE < 1200 mm		SIZE > 1200 mm (SLABS)	
					%	mm	%	mm
Dimension & Surface Quality	Width	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1 mm
	Length	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1.2 mm
	Thickness	ISO 10545 - 2	mm	± 5.0%	± 4%	± 0.5 mm	± 4%	± 0.5 mm
	Straightness of Side	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1 mm
	Rectangularity	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 1.3 mm	± 0.1%	± 1.5 mm
	Surface Flatness	ISO 10545 - 2	mm	± 0.4%	± 0.1%	± 1.8 mm	± 0.2%	± 3 mm
	Surface Quality	ISO 10545 - 2	-	A minimum of 95% of the tiles are to be free from visible defects which can impair the appearance of a major area of tiles	95%		95%	
Physical Properties	Water Absorption	ISO 10545 - 3	%	≤ 0.5%, Individual 0.6%	Avg. ≤ 0.08%, Individual 0.2%		Avg. ≤ 0.08%, Individual 0.2%	
	Modulus of Rupture	ISO 10545 - 4	N/mm ²	Min. 35, Individual Min. 32	Min. 42		Min. 42	
	Breaking Strength	ISO 10545 - 4	N	Not less than 1300	Min. 1800		Min. 1800	
	Moisture Expansion	ISO 10545 - 10	mm/m	-	0,02		0,02	
					GVT / TECH MATT	PGVT	GVT / TECH MATT	PGVT
	Mohs Hardness of surface	NA	-	-	7	4	7	4
	Coefficient of linear thermal expansion from ambient temperature to 100 °C	ISO 10545 - 8	K ⁻¹	As declared by the Manufacturer	6x10 ⁻⁶ K ⁻¹ max		6x10 ⁻⁶ K ⁻¹ max	
	Thermal Shock Resistance	ISO 10545 - 9	-	As declared by the Manufacturer	No damage		No damage	
	Crazing Resistance: glazed tiles	ISO 10545 - 11	-	Required	No damage for Min. 10 Cycles		No damage for Min. 10 Cycles	
	Bulk Density	ISO 10545 - 3	g/cc	2,2	2,2		2,2	
	Impact Resistance	ISO 10545 - 5	-	As declared by the Manufacturer	0,55		0,55	
	Frost Resistance	ISO 10545 - 12	-	As declared by the Manufacturer	No change		No change	
	Small color differences	ISO 10545 - 16	-	Plain colored tiles only where required GL: ΔE < 0.75 UGL: ΔE < 1.0	No change		No change	
Chemical properties	Resistance to staining	ISO 10545 - 14	Class	Minimum Class 3	Class 4		Class 4	
	Resistance to household chemicals and swimming pool salts	ISO 10545 - 13	Class	Minimum B	Compliant		Compliant	
	Resistance to acids & alkalis	ISO 10545 - 13	Class	As declared by the Manufacturer	Compliant		Compliant	



20 mm Catalogue also available

